

STAY-IN-PLACE FORM GALV. THICKNESS WORKSHEET
Zinc Coating Class G165 (ASTM A924)
Standard Specifications Section: 601

	SPOT 1		SPOT 2		SPOT 3			
FRONT	1. _____	mils	1. _____	mils	1. _____	mils		
	2. _____		2. _____		2. _____			
	3. _____		3. _____		3. _____			
	4. _____		4. _____		4. _____			
	5. _____		5. _____		5. _____			
TOTAL	_____	÷5=	TOTAL	_____	÷5=	TOTAL	_____	÷5=
AVG.	_____		AVG.	_____		AVG.	_____	

	SPOT 1		SPOT 2		SPOT 3			
BACK	1. _____	mils	1. _____	mils	1. _____	mils		
	2. _____		2. _____		2. _____			
	3. _____		3. _____		3. _____			
	4. _____		4. _____		4. _____			
	5. _____		5. _____		5. _____			
TOTAL	_____	÷5=	TOTAL	_____	÷5=	TOTAL	_____	÷5=
AVG.	_____		AVG.	_____		AVG.	_____	

FRONT	_____		FRONT	_____		FRONT	_____	
BACK	_____		BACK	_____		BACK	_____	
TOTAL	_____	÷1.7 =	TOTAL	_____	÷1.7 =	TOTAL	_____	÷1.7 =
*AVG.	_____	oz/ft ²	**AVG.	_____	oz/ft ²	***AVG.	_____	oz/ft ²

* Min. for single spot 1.40 oz/ft²
 (427.3g/M²)

	*	_____
	**	_____
	***	_____
Sum of oz/ft ² of spot 1, 2 & 3	TOTAL	_____
Ave.	AVG.	_____
		÷3 =

Minimum check limit triple spot test average 1.65 oz/ft² for both sides
 Minimum check limit total for one side 0.56 oz/ft²
 To convert oz/ft² to g/M² multiply by 305.2

SIP Form Thickness: _____ 0.0336" Minimum (22 gage)
 Angle Thickness: _____ 0.0997" Minimum