VALUE ENGINEERING STUDY OF RECONSTRUCTION OF I-64/ KY 180 INTERCHANGE Item Number: 9-60.00

Boyd County, Kentucky October 17-21, 2005

Prepared by: VENTRY ENGINEERING, L.L.C.

In Association With: KENTUCKY TRANSPORTATION CABINET

VALUE ENGINEERING STUDY TEAM LEADER

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I. EXECUTIVE SUMMARY

INTRODUCTION

This Value Engineering report summarizes the results of the Value Engineering Study performed by Ventry Engineering for the Kentucky Transportation Cabinet. The study was performed during the week of October 17-21, 2005.

The subject of the study was the I-64/KY 180 Interchange in Boyd County, Kentucky.

PROJECT DESCRIPTION

This project will replace the ramps connecting I-64 to KY180 and will also reconstruct the existing bridge superstructures of the I-64 Bridges over the West Fork of the Little Sandy River. KY 180 will be upgraded and widened from 2 lanes to 4 lanes throughout the interchange area and will also be reconstructed (south of the interchange) to the intersection of KY 3 in order to connect to the improved roadway section.

METHODOLOGY

The Value Engineering Team followed the basic Value Engineering procedure for conducting this type of analysis.

This process included the following phases:

- 1. Investigation
- 2. Speculation
- 3. Evaluation
- 4. Development
- 5. Presentation
- 6. Report Preparation

Evaluation criteria identified as a basis for the comparison of alternatives included the following:

- Traffic Operations
- Construction Time
- Future Maintenance Cost
- Construction Cost

RESULTS – AREAS OF FOCUS

The following areas of focus were analyzed by the Value Engineering team and from these areas the following Value Engineering alternatives were developed and are recommended for implementation:

Recommendation Number 1: GRADING-KY 180 PROFILE GRADES

The Value Engineering Team recommends that *Value Engineering Alternative Number 1* be implemented. This alternative would modify the profile grade of KY 180 from station 15+00 to station 40+00.

If this recommendation can be implemented, there is a possible savings of **\$268,147**.

Recommendation Number 2: STRUCTURES-RAMPS A AND D

The Value Engineering Team recommends that the *Value Engineering Alternative Number 3* be implemented. This alternative would modify the alignment of Ramps A and D into parallel ramps and combine the ramp bridges with the EB and WB I-64 bridges over the Little Sandy River into single structures.

If this recommendation can be implemented, there is a possible savings of \$1,533,224.

Recommendation Number 3: STRUCTURES-BRIDGES OVER KY 180

The Value Engineering Team recommends that the *Value Engineering Alternative Number 4* be implemented. This alternative would use vertical abutments with MSE walls on both the EB and WB I-64/KY 180 structures

If this recommendation can be implemented, there is a possible savings of **\$354,411**.

Recommendation Number 4: HIGHWAY LIGHTING

The Value Engineering Team recommends that the *Value Engineering Alternative Number 5* be implemented. This alternative would utilize seventeen (17) 120 ft. high mast lights in lieu of the one hundred and sixty eight (168) 30 ft. and 40 ft. cobra head lights.

If this recommendation can be implemented, there is a possible savings of **\$313,033**.

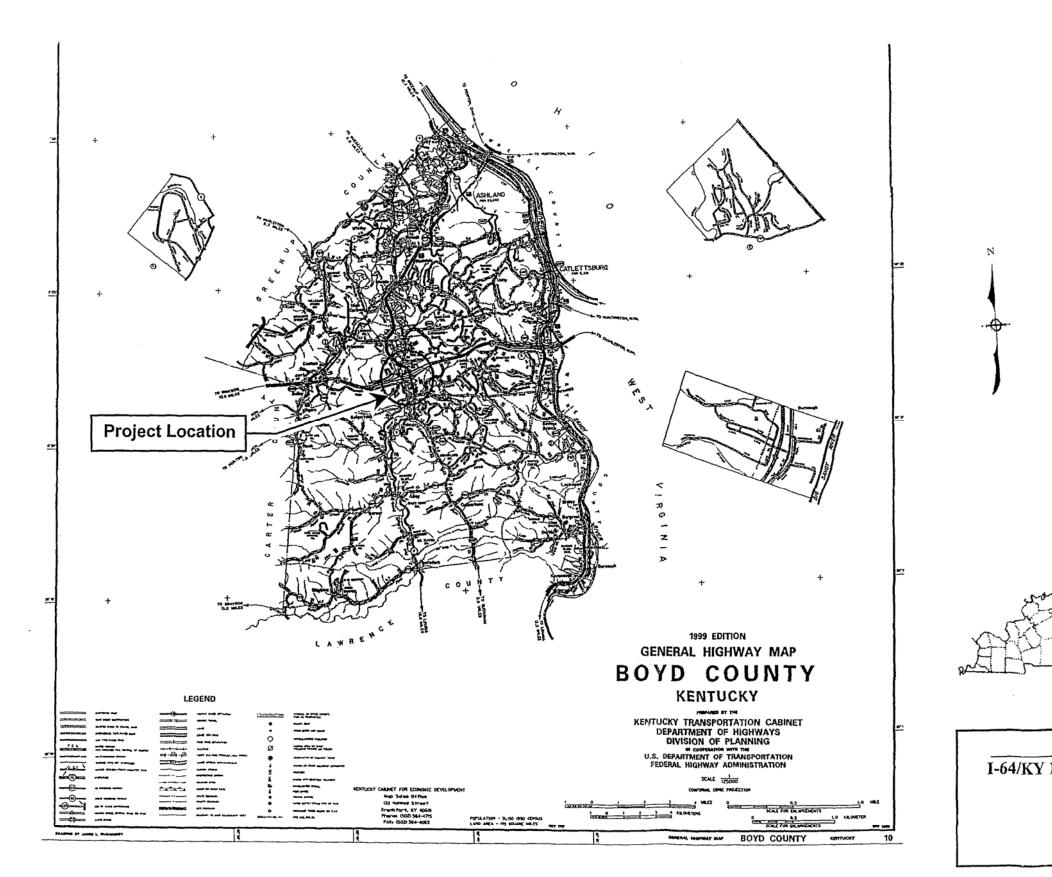




Exhibit 1

I-64/KY 180 Interchange Reconstruction Boyd County, KY Item No. 9-60.00 Project Location

III. TEAM MEMBERS AND PROJECT DESCRIPTION

| NAME | AFFILIATION | FFILIATION EXPERTISE | |
|-------------------------------|-------------------------------|------------------------|--------------|
| M. Jack Trickey, P.E., C.V.S. | Ventry Engineering | Team Leader | 850/627-3900 |
| Duncan Silver, P.E. | Ventry Engineering | Geometrics/Interchange | 850/627-3900 |
| Richard Elliott, P.E. | Ventry Engineering | Structures | 850/627-3900 |
| Pete Picard | Ventry Engineering | Construction | 850/627-3900 |
| Robert Polcyn, P.E. | H. W. Lochner, Inc. | Roadway Design | 859/224-4476 |
| Chris L. Scott | KYTC, Glasgow Construction | Construction | 270/651-2956 |

TEAMMEMBERS

PROJECT DESCRIPTION

This project will reconstruct the interchange as a full diamond interchange with four new ramps varying in length from 2350 ft. to 3400 ft. Kentucky 180 will be slightly realigned to the west of the existing alignment and be reconstructed to a four-lane divided roadway with center turn lanes within the interchange area. Four new bridges will be required, one each on Ramp A and Ramp D over the East Fork of the Little Sandy River, and one each for the I-64 EB and I-64 WB mainlanes over KY 180. The two existing I-64 bridges over the East Fork of the Little Sandy River will be reconstructed to meet current design standards.

The September, 2005 estimated construction and right of way cost of this project are approximately \$25,000,000 not including the cost of relocating the gas line. The major cost items in this estimate are:

| Grading | \$6,400,000 |
|------------------------|-------------|
| Pavement and Base | \$5,200,000 |
| Bridges | \$4,625,000 |
| Right-of-Way | \$1,820,000 |
| Water Line Restoration | \$1,300,000 |
| Lighting | \$980,000 |
| Maintenance of Traffic | \$784,000 |

VALUE ENGINEERING STUDY BRIEFING

| RECONSTRUCTION OF I-64/KY 180 INTERCHANGE October 17-21, 2005 | | | | |
|------------------------------------------------------------------|---------------------------------------|--------------|--|--|
| NAME | AFFILIATION | PHONE | | |
| M. Jack Trickey, P.E., C.V.S. | Ventry Engineering | 850/627-3900 | | |
| Duncan Silver, P.E. | Ventry Engineering | 850/627-3900 | | |
| Richard Elliott, P.E. | Ventry Engineering | 850/627-3900 | | |
| Pete Picard | Ventry Engineering | 850/627-3900 | | |
| Robert Polcyn, P.E. | H. W. Lochner, Inc. | 859/224-4476 | | |
| Chris L. Scott | KYTC, Glasgow Construction | 270/651-2956 | | |
| Robert Semones | KYTC, Value Engineering | 502/564-3280 | | |
| Siamak Shafaghi | KYTC, Design/VE | 502/564-3280 | | |
| Bill Helpinstine | Lochner, Project Manager | 859/224-4476 | | |
| Jim Wathen | KYTC, Professional Services | 502/564-4555 | | |
| Mary Wade | KYTC, Professional Services502/564-45 | | | |

STUDY RESOURCES

| RECONSTRUCTION OF I-64/KY 180 INTERCHANGE October 17-21, 2005 | | | | |
|------------------------------------------------------------------|--------------------|--------------|--|--|
| NAME | AFFILIATION | PHONE | | |
| Ted Swansegar | KYTC, Lighting | 502/564-3020 | | |
| Steve Williams | KYTC, Design | 502/564-3280 | | |
| Jill Asher | KYTC, Design | 502/564-3280 | | |
| Jim Simpson | KYTC, Design | 502/564-3280 | | |
| Steve Halloren | KYTC, Construction | 502/564-3280 | | |
| John Faulkner | Lochner | 859/224-8638 | | |

FUNCTIONAL ANALYSIS WORKSHEET

| RECONSTRUCTION OF I-64/KY 180 INTERCHANGE October 17-21, 2005 | | | | | | |
|------------------------------------------------------------------|-----------------------|-----------------------|-----------|-------------|-------------|----------------|
| ITEM | <u>FUNCT.</u> VERB | <u>FUNCT.</u> NOUN | * TYPE | COST | WORTH | VALUE INDEX |
| Grading | Establish | Profile | В | \$6,367,000 | \$5,000,000 | 1.27 |
| Pavement & Base | Support | Vehicles | В | \$5,200,000 | \$4,950,000 | 1.05 |
| Right Of Way | Acquire | Property | В | \$1,820,000 | \$1,820,000 | 1.00 |
| Structures | Span Separate | River Traffic | B B | \$4.625,000 | \$4,000,000 | 1.16 |
| Water Line Relocation | Maintain | Service | В | \$1,300,000 | \$1,300,000 | 1.00 |
| Lighting | Enhance | Safety | В | \$977,000 | \$600,000 | 1.63 |
| Maintenance Of Traffic | Maintain | Access | В | \$784,000 | \$784,000 | 1.00 |
| Gas Line Relocation | Maintain | Access | В | UNKNOWN | NA | NA |

*B – Basic S - Secondary

** Note: This worksheet is a tool of the Value Engineering process and is only used for determining the areas that the Value Engineering team should focus on for possible alternatives. The column for COST indicates the approximate amount of the cost as shown in the cost estimate. The column for WORTH is an estimated cost for the lowest possible alternative that would provide the FUNCTION shown. Many times the lowest cost alternatives are not considered implementable but are used only to establish a worth for a function. A value index greater than 1.00 indicates the Value Engineering team intends to focus on this area of the project.

The following areas have a value index greater than 1.00 on the proceeding Functional Analysis Worksheet and therefore have been identified by the Value Engineering Team as areas of focus and investigation for the Value Engineering process:

A. GRADING

- **B. PAVEMENT AND BASE**
- C. STRUCTURES
- D. HIGHWAY LIGHTING

V. SPECULATION PHASE

Ideas generated, utilizing the brainstorming method, for performing the functions of previously identified areas of focus.

A. GRADING

- Modify the profile grade of KY 180 by raising the sag vertical at the entrance to Flying J Truck Stop and lowering the profile grade under I-64 EB structure.
- Increase back slopes in rock cuts (steepen). (A review of the soil information indicates that the rock quality is not good enough to allow steepening of the slopes.)
- Construct temporary ramps to connect to WB I-64 for WB & EB construction. (A review of MOT phasing indicates that this is not necessary.)
- Modify the alignment of ramps B&C to make them parallel ramps.
- Flatten fill slopes along ramps. (Look at cross sections of ramps to see if there are any areas where flattening would take additional material and minimize extensive haul from project.)
- Utilize median area for disposal of waste. (Sense of the team was that KYTC was pretty much against this idea for various reasons.)
- Use all available areas within R/W for disposal. (Discarded for same reason as previous idea)
- Use property being acquired by the R/W for disposal sites. (The major property on south end of KY 180 (horse farm) is considered a flood plain site and would not be acceptable for waste area.)

B.1. PAVEMENT AND BASE

• Eliminate rock roadbed excavation in cut areas. (This does not appear to be feasible. It was tried on a project on Cumberland Parkway with unsatisfactory results.)

V. SPECULATION PHASE (cont'd)

Ideas generated, utilizing the brainstorming method, for performing the functions of previously identified areas of focus.

B.2. STRUCTURES

- Reduce length of EB & WB I-64 structures over East Fork of Little Sandy River.
- Tighten radius of KY-180 to I-64 EB on-ramp (to reduce width of Ramp D structure.)
- Make Ramps A and D parallel ramps and combine the ramp bridges with the EB and WB I-64 bridges over the Little Sandy River into single structures.
- Use vertical abutments with MSE walls on both the EB and WB I-64/KY 180 structures.
- Steepen the slope of east berm under spill-through abutments on I-64/KY 180 structures.
- Reduce median width of KY 180. (Check out advisability of double left turn lane to Ramp B from SB KY 180 being LEFT ONLY-LEFT & THRU THRU ONLY configuration.)
- Use slope reinforcement or retaining wall to eliminate extension of Ramp D. (This would probably been a usable recommendation, but R/W purchase has been signed and completed no chance of adoption.)

C. HIGHWAY LIGHTING

• Use high mast lighting in lieu of cobra heads.

VI. EVALUATION PHASE

A. ALTERNATIVES

The following alternatives were formulated during the "eliminate and combine" portion of the Evaluation Phase.

A. GRADING-KY 180 PROFILE GRADES

Value Engineering Alternative Number 1: Modify the profile grade of KY 180 from station 15+00 to station 40+00. The alternative profile grade configuration consists of a grade of +7.2% ending at station 22+00 to a -4.0% grade ending at 34+00 to a +1.0% grade which ties into a -3.38% grade.

GRADING-RAMPS B AND C

Value Engineering Alternative Number 2: Realign Ramps B and C into parallel ramps similar to an urban type design to reduce the amount of rock excavation required.

B.1. STRUCTURES-RAMPS A AND D

Value Engineering Alternative Number 3: Modify the alignment of Ramps A and D into parallel ramps and combine the ramp bridges with the EB and WB I-64 bridges over the Little Sandy River into single structures.

B.2. STRUCTURES-BRIDGES OVER KY 180

Value Engineering Alternative Number 4: Use vertical abutments with MSE walls on both the EB and WB I-64/KY 180 structures.

C. HIGHWAY LIGHTING

Value Engineering Alternative Number 5: Utilize100 ft. to 120 ft. high mast lighting in lieu of the 30 ft. and 40 ft. cobra head lighting.

B. ADVANTAGES AND DISADVANTAGES

The following Advantages and Disadvantages were developed for the Value Engineering Alternatives previously generated during the speculation phase. It also includes the Advantages and Disadvantages for the "As Proposed".

A. GRADING-KY 180 PROFILE GRADE

<u>"As Proposed":</u> The "as proposed" profile grade configuration consists of a grade of +7.2% ending at station 22+23 to a -5.0% grade ending at 33+53 to a +2.18% grade which ties into a -3.38% grade.

<u>Advantages</u>

- Minimizes the extensions to the RCBC
- May be easier to maintain traffic control during construction

Disadvantages

- Using steep grades along KY180
- Requires steep driveways connections at Flying J and Field Ave

Conclusion

Carry forward for further evaluation.

Value Engineering Alternative Number 1:

Modify the profile grade of KY 180 from station 15+00 to station 40+00. The alternative profile grade configuration consists of a grade of +7.2% ending at station 22+00 to a -4.0% grade ending at 34+00 to a + 1.0\% grade which ties into a -3.38% grade.

<u>Advantages</u>

- Reduces the amount of rock excavation required
- · Increases the amount of embankment needed along KY180
- Improves (flattens) the grades along KY180, Flying J entrance, and Field Avenue
- Reduces the height of the retaining wall at the entrance to Flying J and Fannin

Disadvantages

- Requires an additional 8 ft. extension to the 4 ft. x 4 ft. RCBC
- Requires a 3 ft. extension of inlet at the 4 ft. x 4 ft. RCBC

Conclusion

B. ADVANTAGES AND DISADVANTAGES (cont'd)

A. GRADING-RAMPS B AND C

<u>"As Proposed":</u> Construct Ramps B and C using a rural tight diamond design with tapered ramp terminals at the connection to the I-64 mainlanes.

<u>Advantages</u>

- · Conforms to common practices of the KYTC design manual
- Easier to accommodate grade differences between the I-64 mainlanes, the ramps, and the crossroad
- Does not require any retaining walls
- Does not require any barrier walls along I-64

Disadvantages

• Increases the amount of rock cut that must be disposed of.

Conclusion

Carry forward for further evaluation.

Value Engineering Alternative Number 2: Realign Ramps B and C into parallel ramps similar to an urban type design to reduce the amount of rock excavation required.

Advantages

- Reduces the amount of rock excavation required between Sta. 13+00 and Sta. 18+00
- May improve the operational characteristics of the ramp

Disadvantages

- Intersection angle of KY 180 and Ramp B would violate AASHTO guidelines of minimum of 60 degree angle
- · Super-elevation runoffs exceed length available along Ramp B
- Would require using the minimum 60 degree angle of intersection for Ramp C
- Would require using maximum 6% grade along Ramp C
- Would add retaining wall and barrier walls

Conclusion

DROP FROM FURTHER CONSIDERATION.

B. ADVANTAGES AND DISADVANTAGES (cont'd)

B.1. STRUCTURES-RAMPS A AND D

"As Proposed": Construct rural tight diamond Ramps A and D with separate one lane bridges spanning the Little Sandy River.

<u>Advantages</u>

- Easier to accommodate grade differences between the I-64 mainlanes, the ramps and the KY 180 crossroad
- · Conforms to common practices in the KYTC design manual
- Allows for the use of higher design speeds

Disadvantages

• Requires the construction of two new single lane ramp bridges

Conclusion

Carry forward for further evaluation.

Value Engineering Alternative Number 3:

Modify the alignment of Ramps A and D into parallel ramps and combine the ramp bridges with the EB and WB I-64 bridges over the Little Sandy River into single structures.

Advantages

- Reduces the amount of bridge structure required
- · Reduces the amount of pavement and base required
- Reduces the amount of grading required
- Improves the profile grades of the ramps
- Reduces the environmental impacts to the river and adjacent area

Disadvantages

- Reduces the design speed for the SB to WB free right movement
- Requires staging the construction of the I-64 mainlane bridges

Conclusion

B. ADVANTAGES AND DISADVANTAGES (cont'd)

B.2. STRUCTURES-BRIDGES OVER KY 180

<u>As Proposed":</u> Reconstruct the I-64 EB and WB bridges over KY 180 using two spans with 2:1 slope spill-thru abutments.

<u>Advantages</u>

- Provides the traditional design
- Provides a larger visual opening
- · Does not place a vertical wall behind the shoulder of the road
- · Reduces complexity of design of monolithic abutment

Disadvantages

- Increases the length of the bridges
- · Increases the construction and maintenance requirements

Conclusion

Carry forward for further evaluation.

Value Engineering Alternative Number 4: Use vertical abutments with MSE walls on both the EB and WB I-64/KY 180 structures.

Advantages

- Reduces the length of the bridges
- Eliminates maintenance of the 2:1 slopes
- · Increases the aesthetics of the structures

Disadvantages

· Increase the complexity of the design due to the monolithic abutment

Conclusion

B. ADVANTAGES AND DISADVANTAGES (cont'd)

C. HIGHWAY LIGHTING

<u>As Proposed":</u> Install cobra head lighting throughout the interchange consisting of 168 light poles (71 @ 30' mounting height and 97 @ 40' mounting height) along with associated wiring and electrical hardware.

<u>Advantages</u>

- Provides more direct lighting to the roadway itself
- More aesthetic than high mast lighting

Disadvantages

- Very large interchange for this type lighting
- Significantly increases the future maintenance requirements
- May not illuminate deer and other animals along the outside of the shoulders

Conclusion

Carry forward for further evaluation.

Value Engineering Alternative Number 5: Install 15-20 high mast lights throughout the interchange area in lieu of the cobra head lighting.

Advantages

- · Significantly reduces the amount of hardware required
- Reduces the number of obstacles along the roadways and ramps
- Eliminates the need for bridge mounted lighting
- Provides a more uniform lighting throughout the interchange area
- Easier to maintain
- Reduces the future maintenance requirements

Disadvantages

- May induce "light trespass" to some adjacent residences
- · Increases access requirements to provide for construction and maintenance
- Increases overall power requirements

Conclusion

VII. DEVELOPMENT PHASE

A. GRADING-KY 180 PROFILE GRADE

- (1) AS PROPOSED
- (2) VALUE ENGINEERING ALTERNATIVE NUMBER 1

B.1. STRUCTURES-RAMPS A AND D

- (1) AS PROPOSED
- (2) VALUE ENGINEERING ALTERNATIVE NUMBER 3

B.2. STRUCTURES-BRIDGES OVER KY 180

- (1) AS PROPOSED
- (2) VALUE ENGINEERING ALTERNATIVE NUMBER 4

C. HIGHWAY LIGHTING

- (1) AS PROPOSED
- (2) VALUE ENGINEERING ALTERNATIVE NUMBER 5

D. DESIGN COMMENTS

VII. DEVELOPMENT PHASE

A. GRADING

"As Proposed"

The KY 180 profile grade from station 15+00 to station 40+00 is the area of focus for this value engineering proposal. The "as proposed" profile grade configuration consists of a grade of +7.2% ending at station 22+23 to a -5.0% grade ending at 33+53 to a + 2.18% grade which ties into a -3.38% grade.

This area was selected to evaluate due to the 12 ft. of cut at the crest of the first vertical curve as well as the 5% profile grade on KY 180 at the signalized intersection to the Flying J Travel Plaza. The current profile grade of KY 180 results in no desirable profile grades for the entrance drives to Field Avenue and the Flying J.

The advantage of the "as proposed" is minimal extension requirements to existing drainage structures and no impact to the Boyd County Sanitation pump station at 28+50 Lt. The disadvantages include a steep profile grade of KY 180 at the signalized intersection to the Flying J, the steep profile grades for the entrances to the Flying J and Field Avenue, excessive excavation, and confined maintenance of traffic operations near the area of the 12 ft. cut during the phased construction.

NOTE: "As Proposed" drawings are shown with the Value Engineering Alternative drawings in the following section.

VII. DEVELOPMENT PHASE

A. GRADING-KY 180 PROFILE GRADES

Value Engineering Alternative Number 1

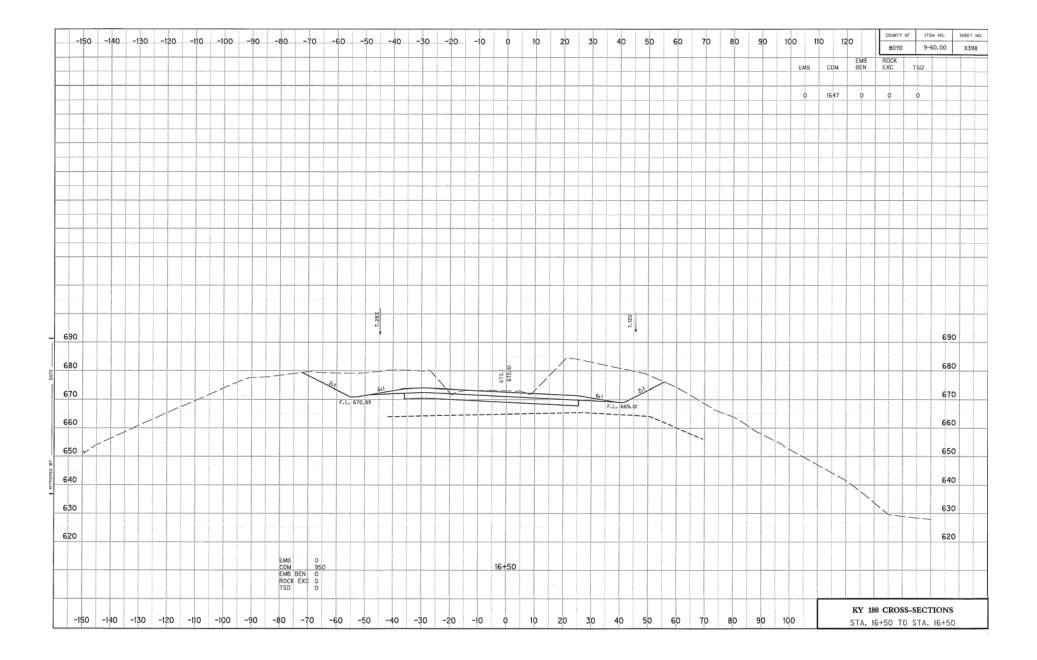
This Value Engineering alternative modifies the profile grade of KY 180 from station 15+00 to station 40+00. The alternative profile grade configuration consists of a grade of +7.2% ending at station 22+00 to a -4.0% grade ending at 34+00 to a + 1.0% grade which ties into a -3.38% grade.

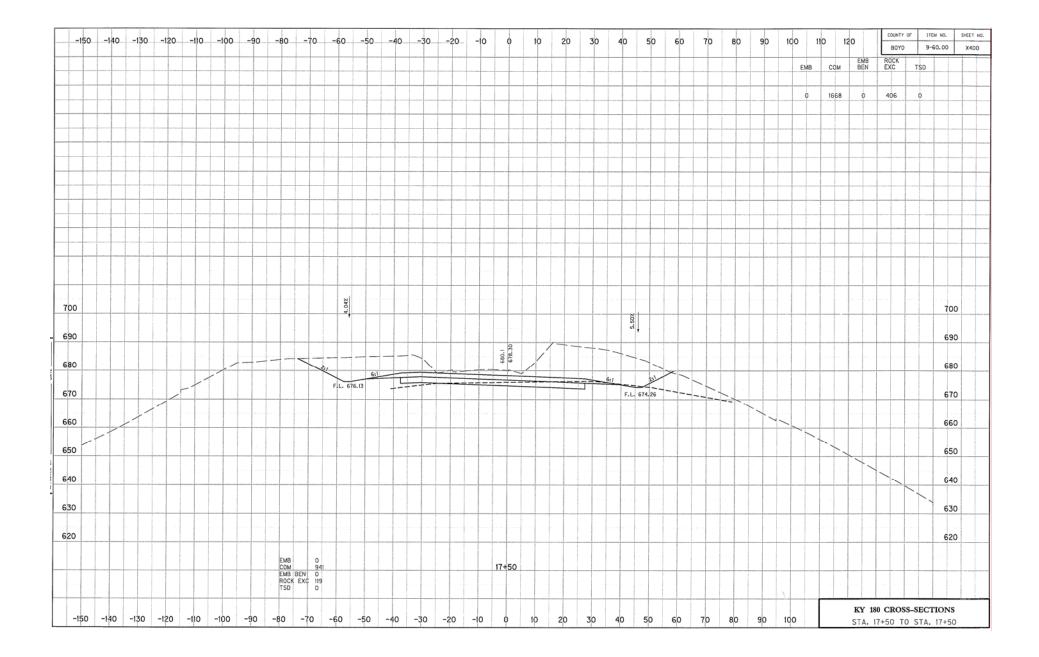
The development of this alternative resulted in improvements to the profile grades of the entrance to the Flying J (from +6.36% to +5.0% and included increasing the length of the vertical sag curve on the entrance near KY 180), Field Avenue (from +11.8% to a constant +6.6%), Flying J detour (from +3.9% to +3.0%) and several other entrance drives. By modifying the entrance grade to the Flying J we were able to reduce the size of the proposed gravity retaining wall. Also, the gravity retaining wall on KY 180 at 26+00 was able to be reduced due to raising the KY 180 profile grade.

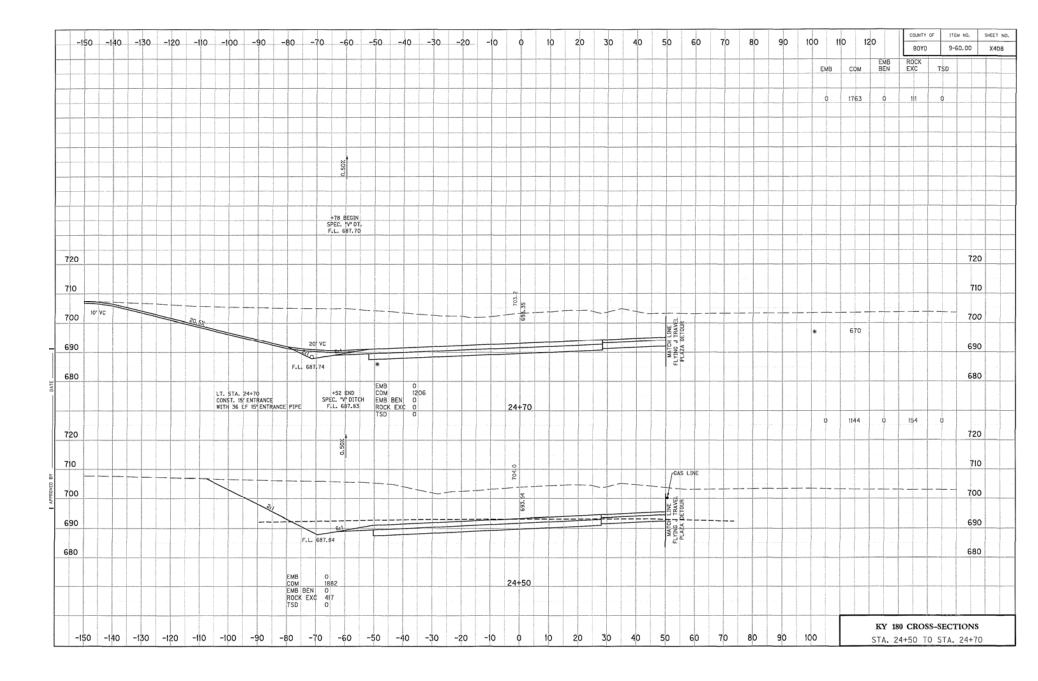
With the modification of the KY 180 profile grade the cut in the first crest curve was reduced by 5 ft. which eliminated approximately 25,000 cy of excavation. An additional benefit resulting from the grade change is in the sag vertical curve at station 34+00 which increased the embankment requirement allowing for additional use of excess excavation on this project.

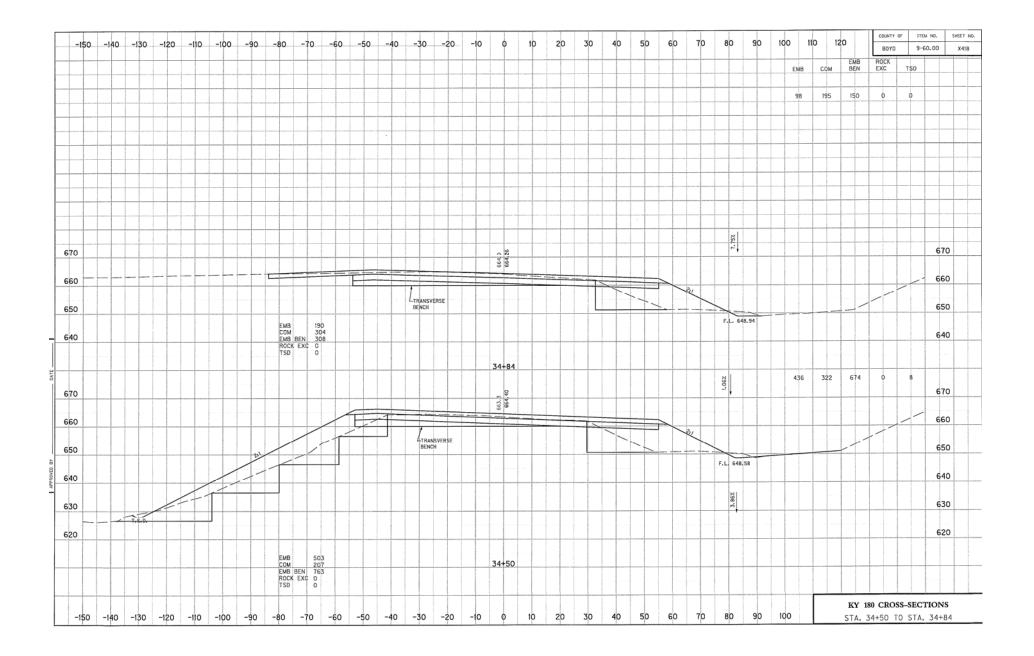
The advantages of the Value Engineering alternative include the reduction in excavation of 25,000 CY; the addition of 13,100 CY of embankment; improvement (flattening) to vertical grade of KY 180 as well as the entrances to the Flying J, Field Avenue and several drives; reduction in the required height for the retaining walls to the flying J entrance and Fannin Lane.

The disadvantage of the Value Engineering alternative is the addition of approximately 8 ft. of extension to an existing 4 ft. x 4 ft. box culvert, a 3 ft. extension of the existing inlet at the box culvert entrance, a 3 ft. retaining wall to avoid impact to the Boyd County Sanitation pump station at 28+50 Lt.









| GRADING-KY 180 PROFILE GRADES |
|----------------------------------------|
| VALUE ENGINEERING ALTERNATIVE NUMBER 1 |
| COST COMPARISON SHEET |

| DESCRIPTION | UNITS | UNIT COST | PROP'D QTY. | PROP'D COST | V.E. QTY. | V.E. COST |
|------------------------------------------------------------|-------|-----------|----------------|----------------|-----------|------------|
| Excavation | СҮ | \$9.25 | | | -25000.0 | -\$231,250 |
| Retaining Walls @ Flying J & Fannin Lane | SF | \$30.00 | | | -600.0 | -\$18,000 |
| 4'x4' RCBC extension | LF | \$160.00 | | | 8.0 | \$1,280 |
| Retaining Wall @ Boyd County Sanitation Pump Station | SF | \$30.00 | | | 120.0 | \$3,600 |
| Raise Inlet @ 4'x4' RCBC entrance | LS | LS | | | 1.0 | \$600.00 |
| SUBTOTAL | | | | | | -\$243,770 |
| ENGINEERING AND CONTINGENCY | | | | | 10.0% | -\$24,377 |
| GRAND TOTAL | | | | | | -\$268,147 |
| P | OSSIB | LE SAVI | NGS: \$ | 268,147 | | |

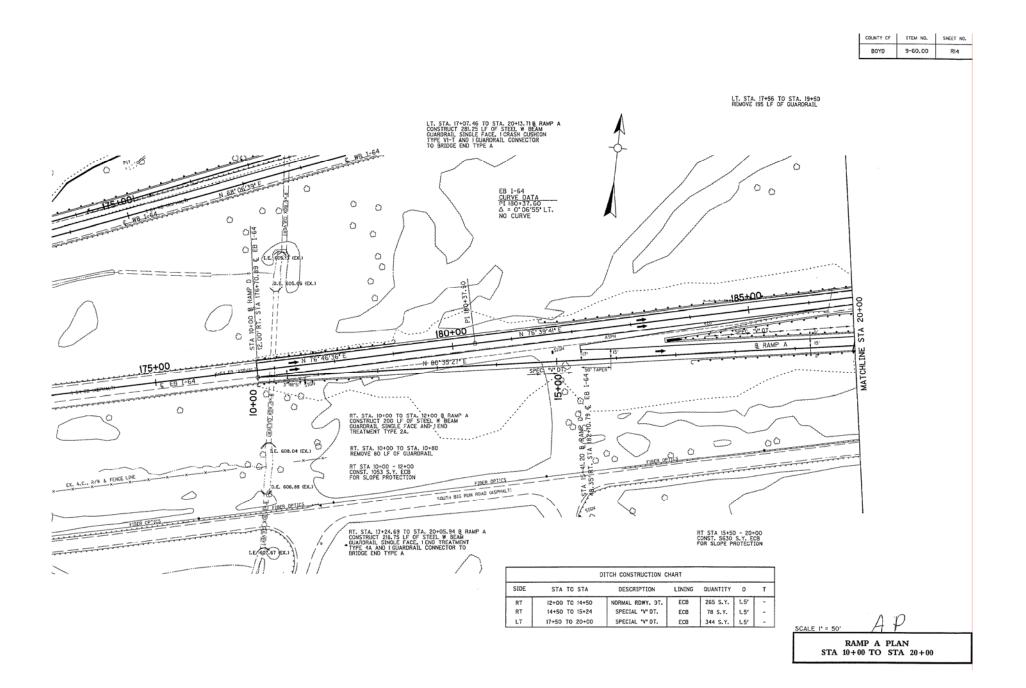
VII. DEVELOPMENT PHASE

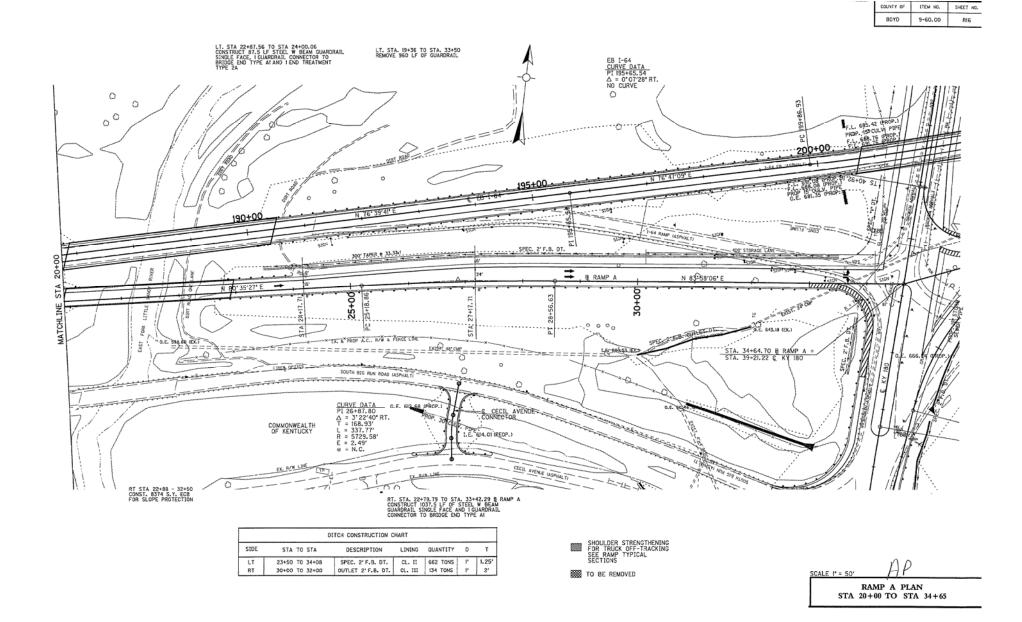
B.1. STRUCTURES-BRIDGES ON RAMPS A AND D

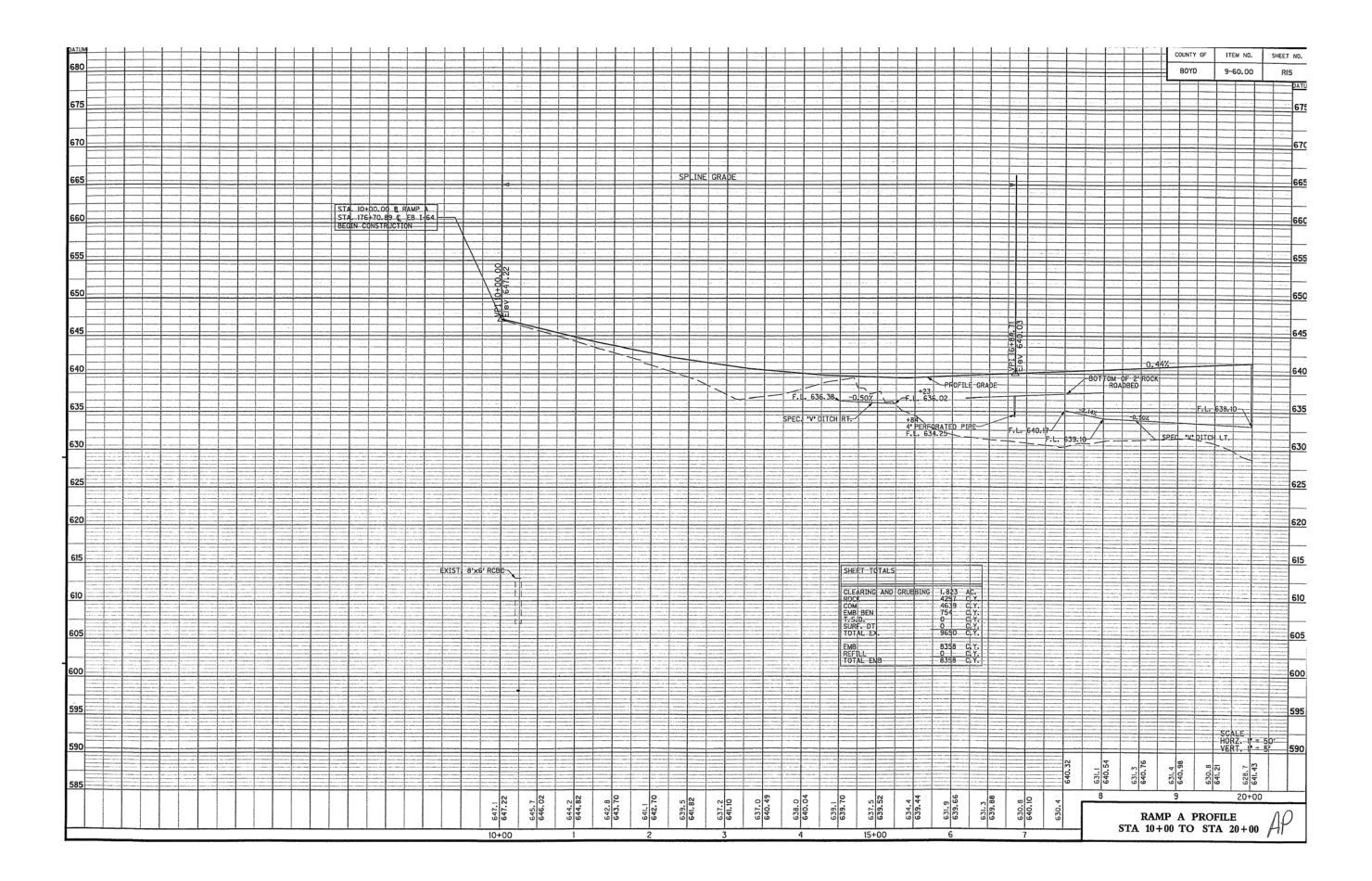
"As Proposed"

The As Proposed west-side ramps for the I-64/KY180 interchange are tapered ramps aligned in accordance with Kentucky's common practices interchange configuration in a rural area. The ramp alignments are separated from the mainline by 80 ft. at the East Fork Little Sandy River, thereby requiring two separate river crossing structures. The ramp river crossing structures are 30 ft. wide and 300 ft. long each.

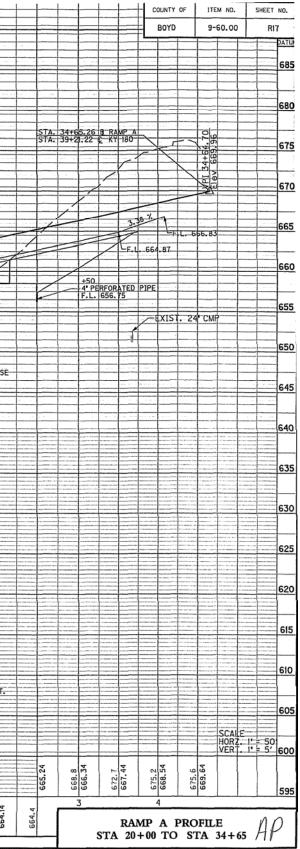
The existing land use is rural, but commercial development is starting to take over the area. The interchange is a blend of rural and urban characteristics. The configuration of the interchange is a rural spread diamond. However, the projected traffic volumes require signalization of the crossroad and ramp intersection. This blending of urban and rural design elements causes conflicts with desirable design elements. The As Proposed design emphasizes the rural criteria. Therefore, the signalized intersections have less than desirable approach grades.

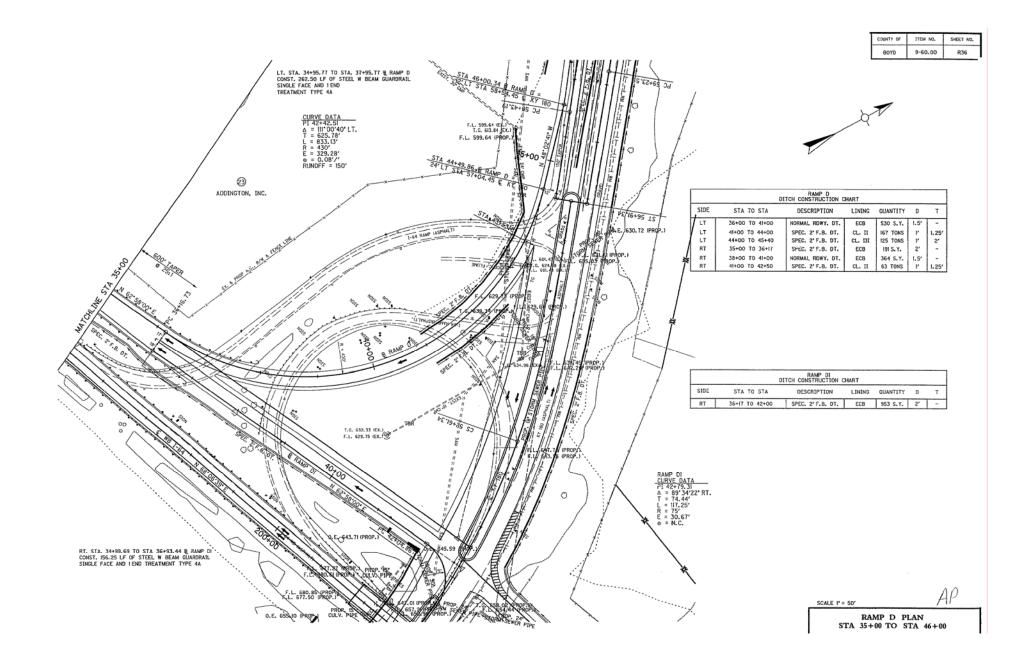


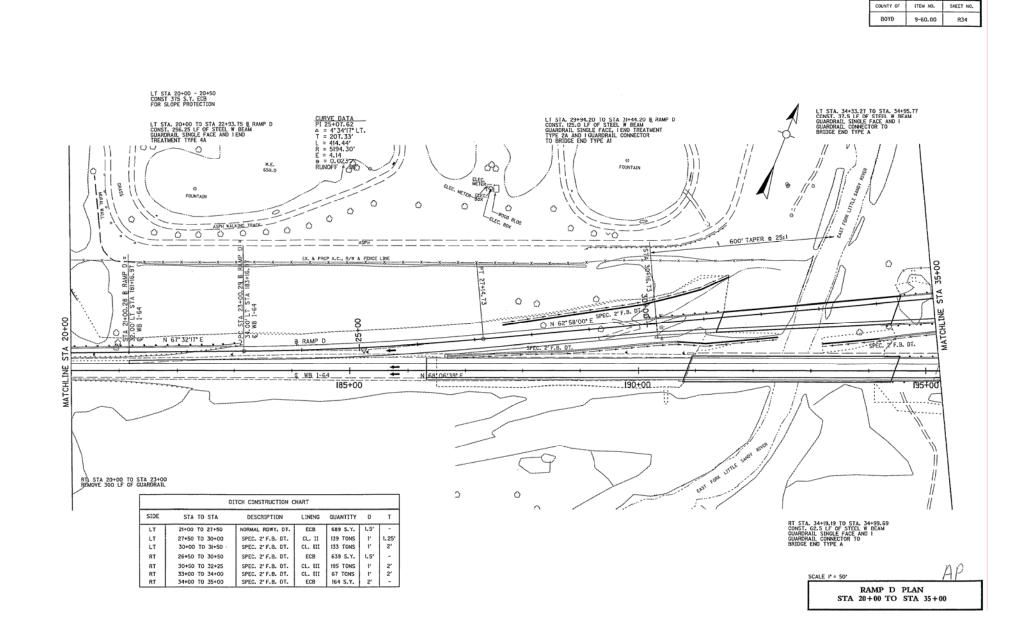


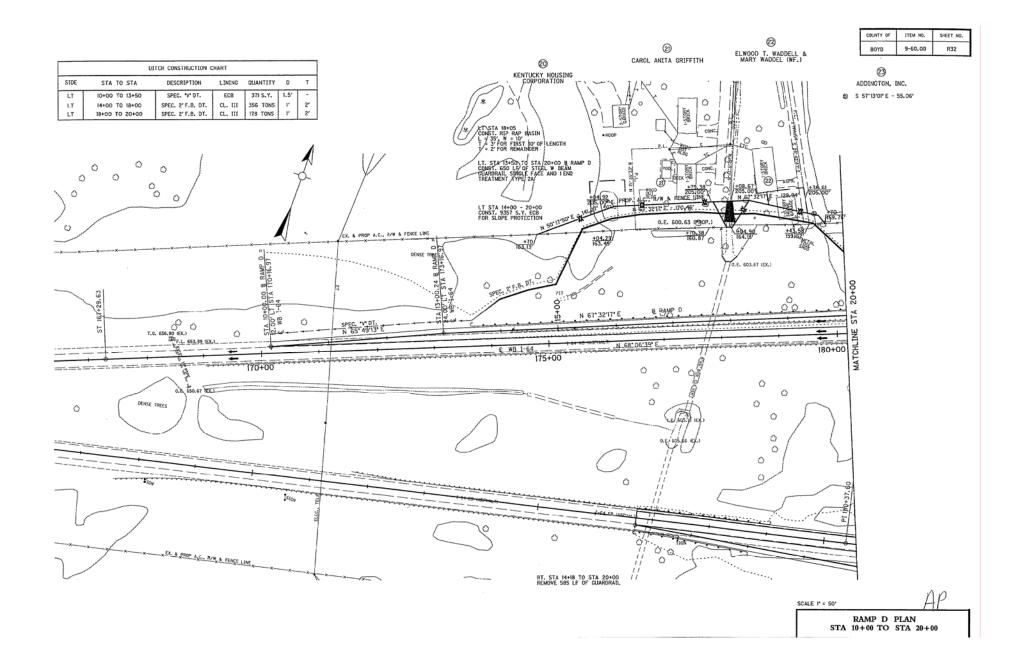


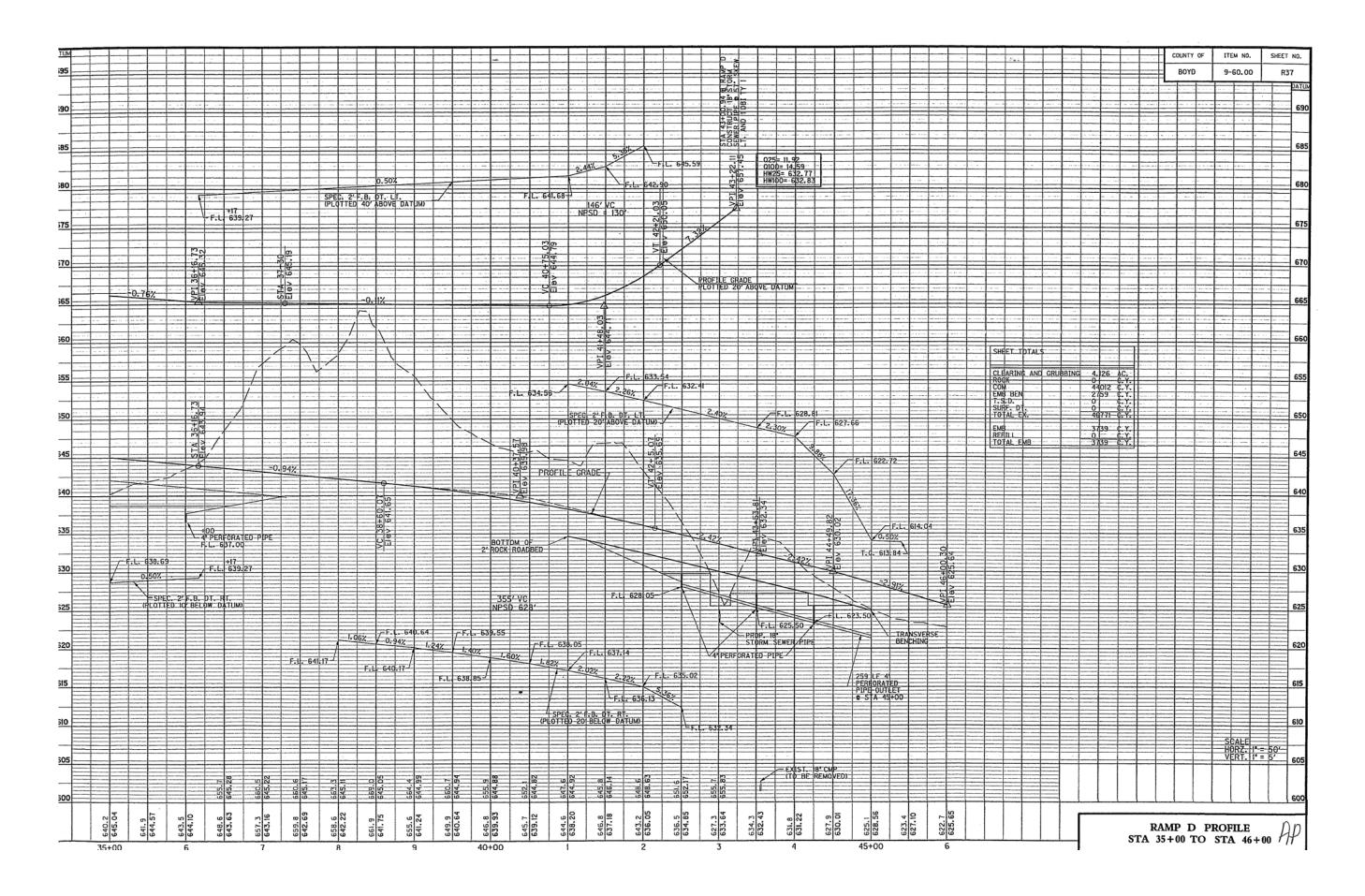
| | 595 | 600 | 605 | 610 | 615 | 620 | 625 | 630 | 635 | 640 | 645 | 650 | 655 | 660 | 665 | 670 | 675 | 680 | 685 | 690 |
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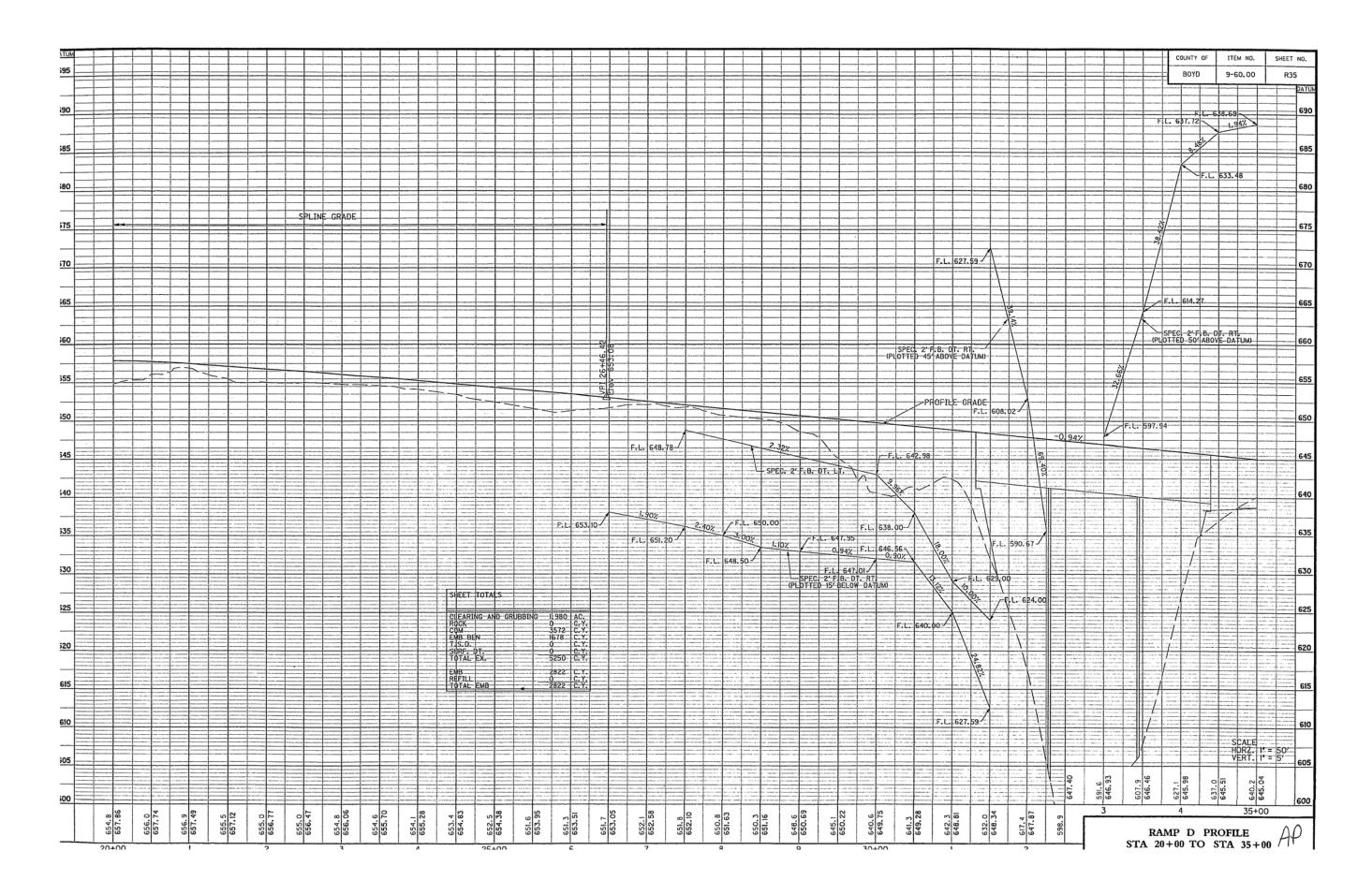


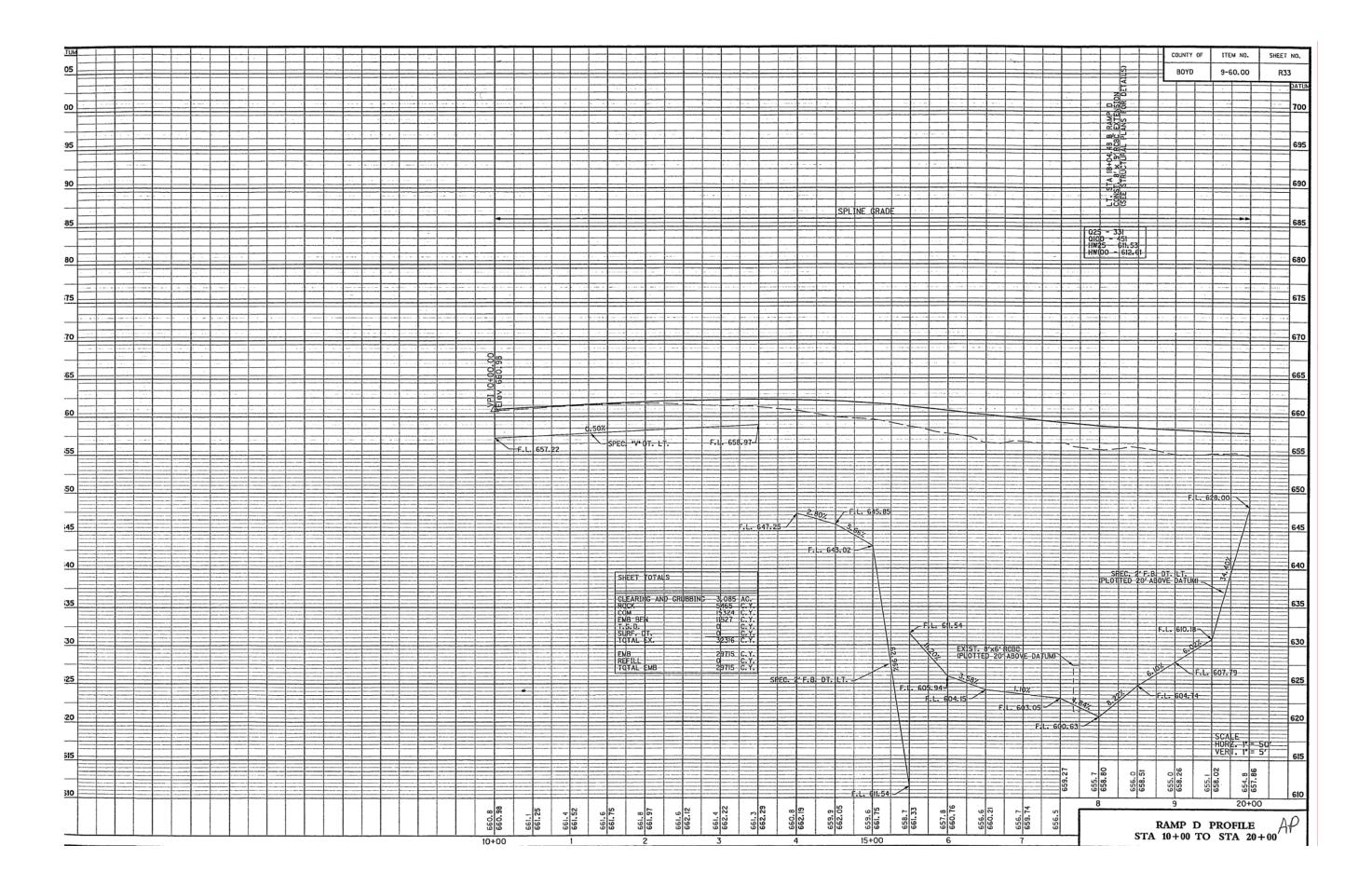












VII. DEVELOPMENT PHASE

B.1. STRUCTURES-BRIDGES ON RAMPS A AND D

Value Engineering Alternative Number 3

The Value Engineering team recommends that the interchange ramps be reconfigured using AASHTO parallel ramps in lieu of the tapered ramp configuration. The parallel ramps can be accommodated on widened mainline I-64 structures and eliminate the need for a separate ramp structure over the East Fork Little Sandy River. This will reduce the required structure width from 30 feet to 12 feet. The grading and paving for the ramp will also be reduced.

The VE team recommends that the intersection of the A and D ramps with KY180 be modified to provide a better operating intersection in closer conformity with Kentucky's desired intersection criteria. The VE team believes that desirable intersection criteria should control over open road criteria at a major signalized intersection.

The As Proposed intersection is located in a 1200 ft. radius curve on KY 180. The open road super-elevation for a 1200 ft. radius curve at 60 mph is 7.7%. This 7.7% cross slope on KY 180 requires an intersection approach leg to have an undesirable grade of 8%. Kentucky and AASHTO intersection design guides prefer a maximum intersection approach grade of 3% or less. Therefore, the VE team recommends that the super-elevation on KY 180 be changed to 4% in the intersection area and all approach grades be reduced to 4% or less. The 4% super-elevation for a 1200-foot radius curve allows for a 55-mph open road speed, which is the proposed posted speed limit on KY 180.

The Value Engineering alternative will require staged construction of the EB & WB bridges over the river. This will reduce the work area that the contractor needs to the long (130 ft.) and heavy prestressed girders adjacent to traffic. If spliced prestressed post tensioned girders were used the maximum length of beam could be reduced to about 98 ft.

HD-902

Chapter

Subject

INTERSECTIONS

586 Green

HIGHWAY DESIGN

At-Grade Intersections

Summary: The basic intersection configurations are the three-leg "T", the fourleg, and the multi-leg. At each specific location, the intersection type is determined by the number of intersecting legs, the topography of the area, the character of the intersecting highways, traffic volumes and movements, speeds and desired type of operation.

> Horizontal and vertical alignment, cross-sectional elements, adequate sight distance and drainage issues are very important design elements in the layout of an at-grade intersection. These features contribute a great deal to the overall operation of the facility.

HORIZONTAL AND VERTICAL ALIGNMENT:

The horizontal alignment and vertical grades of an intersection should be designed to permit users to visually recognize the intersection, the other vehicles using it, and to readily perform the needed maneuvers to pass through the intersection safely. Generally the alignments should be as straight and the gradients as flat as feasible. Major grade changes should be avoided at intersections and adequate sight distance should be provided along both intersecting roads. Ideally grades exceeding 3 percent on the major road(s) should be avoided in the vicinity of the intersection. Where this is not feasible, grades greater than 6 percent should be avoided.

The designer/project team should review each intersection thoroughly and determine an acceptable solution. When designing an intersection, the mainline grades/cross-slopes generally are carried through the intersection and the approach roadways adjusted to match the mainline geometrics. However, there are times when intersection design may be controlled by constraints other than the crossing roadway geometry. The design may need to address such intersection characteristics as traffic volumes, type of design vehicles, design speed, functional characteristics, type of intersection control, and the topographic constraints of the location.

Each intersection should be adjusted at all intersecting legs, as necessary, to accommodate adequate sight distance requirements, driver comfort during maneuvers and any drainage concerns. This

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might be accomplished by modification of the mainline/approach grade points, cross-slopes, etc. The goals for an intersection should include: smooth and continuous intersection elements, smooth transitions for vehicles changing directions, grades as level as practical, and sufficient sight distance to allow drivers to prepare for and avoid potential conflicts.

For safety and economic reasons, the intersecting roadways should meet at right angles when feasible. Although a 90-degree intersection is desired, some deviation from this is permissible. Generally intersection angles between 75 and 90-degrees are preferred. Intersection angles of at least 70-degrees should be provided.

TURNING ROADWAY ELEMENTS:

Turning roadways are created by high-type right-turn radius designs and corner traffic islands. They are typically used at high-speed and/or high volume intersections, and are associated with a high level of service for right-turn vehicles. It is important to provide a turning roadway design that is consistent with the speed and volume characteristics of the turn. The primary design elements of a turning roadway are 1) radius of turn, 2) development of superelevation, and 3) width of roadway.

The relationships between speed and curvature may be found on the exhibit titled "Minimum Radii for Intersection Curves" found in Chapter 3 of AASHTO's **A** Policy on Geometric Design of Highways and Streets, current edition. Kentucky's common practice is to use a maximum superelevation of 8%. Note that the minimum radii indicated in this exhibit should be used as the inner edge of pavement for the turning roadway.

Three-centered compound curves may also be considered as an option when determining an intersection radius. Three-centered compound curves information may be found in the exhibit titled "Typical Design for Turning Roadways" found in Chapter 9 of AASHTO's *A Policy on Geometric Design of Highways and Streets*, current edition.

The turning path of the design vehicle and angle of turn determines the widths of turning roadways. Chapter 2 of AASHTO's **A Policy on Geometric Design of Highways and Streets**, current edition, details the various types of design vehicles with their dimensions and turning radii. Chapter 9 of AASHTO's **A Policy on Geometric Design of Highways and Streets**, current edition, summarizes the minimum edge of traveled way values for various vehicles and turning angles.

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or vehicles attempting to start slowly from a stopped position. One series of tests (16) found coefficients of friction for ice ranging from 0.050 to 0.200, depending on the condition of the ice (i.e., wet, dry, clean, smooth, or rough). Tests on loose or packed snow show coefficients of friction ranging from 0.200 to 0.400. Other tests (21) have corroborated these values. The lower extreme of this range of coefficients of friction probably occurs only under thin film "quick freeze" conditions at a temperature of about $-1^{\circ}C$ [30°F] in the presence of water on the pavement. Similar low friction values may occur with thin layers of mud on the pavement surface, with oil or flushed spots, and with high speeds and a sufficient depth of water on the pavement surface to permit hydroplaning. For these reasons some highway agencies have adopted a maximum superelevation rate of 8 percent. Such agencies believe that 8 percent represents a logical maximum superelevation rate, regardless of snow or ice conditions. Such a limit tends to reduce the likelihood that slow drivers will experience negative side friction, which can result in excessive steering effort and erratic operation.

Where traffic congestion or extensive marginal development acts to restrict top speeds, it is common practice to utilize a low maximum rate of superelevation, usually 4 to 6 percent. Similarly, either a low maximum rate of superelevation or no superelevation is employed within important intersection areas or where there is a tendency to drive slowly because of turning and crossing movements, warning devices, and signals. In these areas it is difficult to warp crossing pavements for drainage without providing negative superelevation for some turning movements.

In summary, it is recommended that (1) several rates, rather than a single rate, of maximum superelevation should be recognized in establishing design controls for highway curves, (2) a rate of 12 percent should not be exceeded, (3) a rate of 4 or 6 percent is applicable for urban design in areas with little or no constraints, and (4) superelevation may be omitted on low-speed urban streets where severe constraints are present. Accordingly, five maximum superelevation rates—4, 6, 8, 10, and 12 percent—are used below. For each of these rates the maximum curvature and actual superelevation rates for flatter curves are determined. In actual design practice, an agency will generally use different superelevation rates within the normal range of rates described above for different road systems.

Minimum Radius

The minimum radius is a limiting value of curvature for a given design speed and is determined from the maximum rate of superelevation and the maximum side friction factor selected for design (limiting value of f). Use of sharper curvature for that design speed would call for superelevation beyond the limit considered practical or for operation with tire friction and lateral acceleration beyond what is considered comfortable by many drivers, or both. Although based on a threshold of driver comfort, rather than safety, the minimum radius of curvature is a significant value in alignment design. The minimum radius of curvature is also an important control value for determination of superelevation rates for flatter curves.

The minimum radius of curvature, R_{min} , can be calculated directly from the simplified curve formula introduced above in the section on the "Side Friction Factor." This formula can be recast to determine R_{min} as follows:

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US CUSTOMARY

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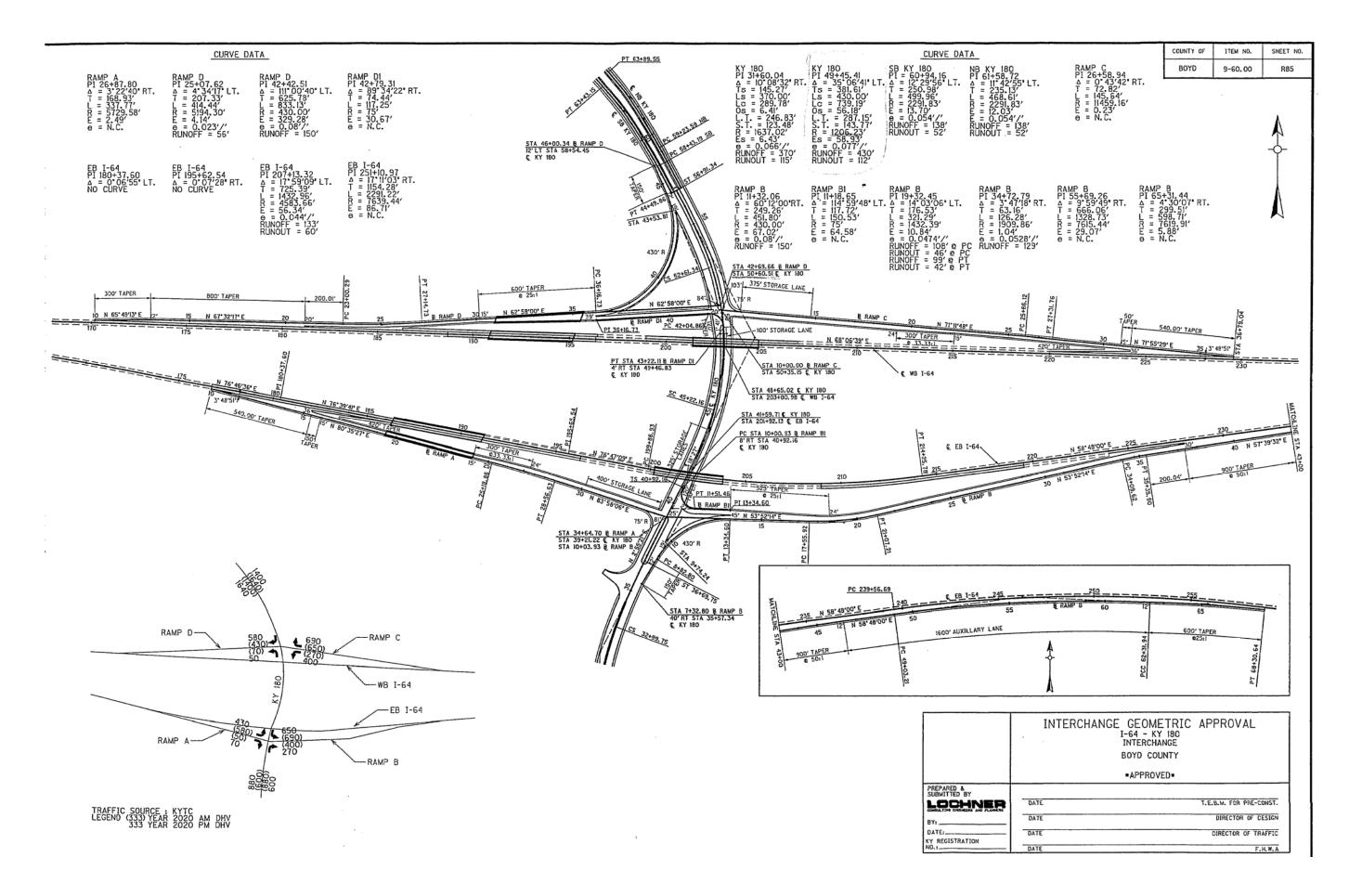
Exhibit 3-23. Values for Design Elements Related to Design Speed and Horizontal Curvature (Continued)

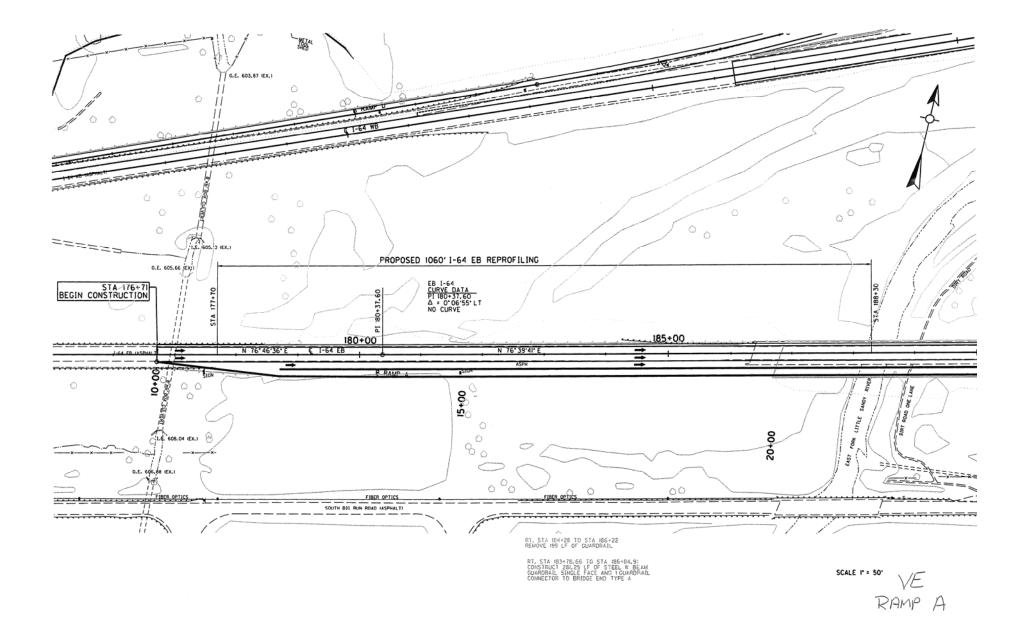
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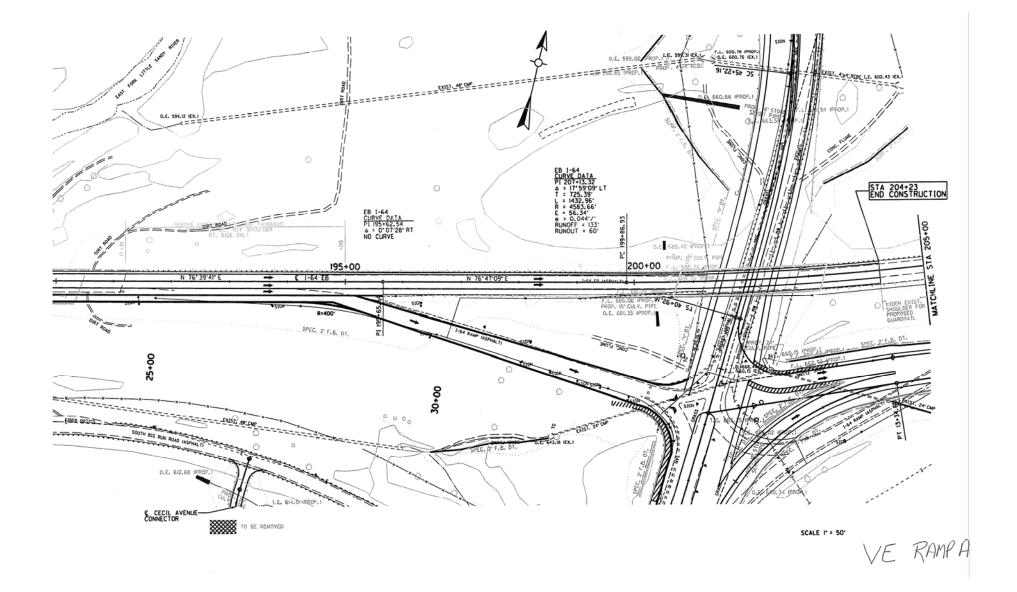
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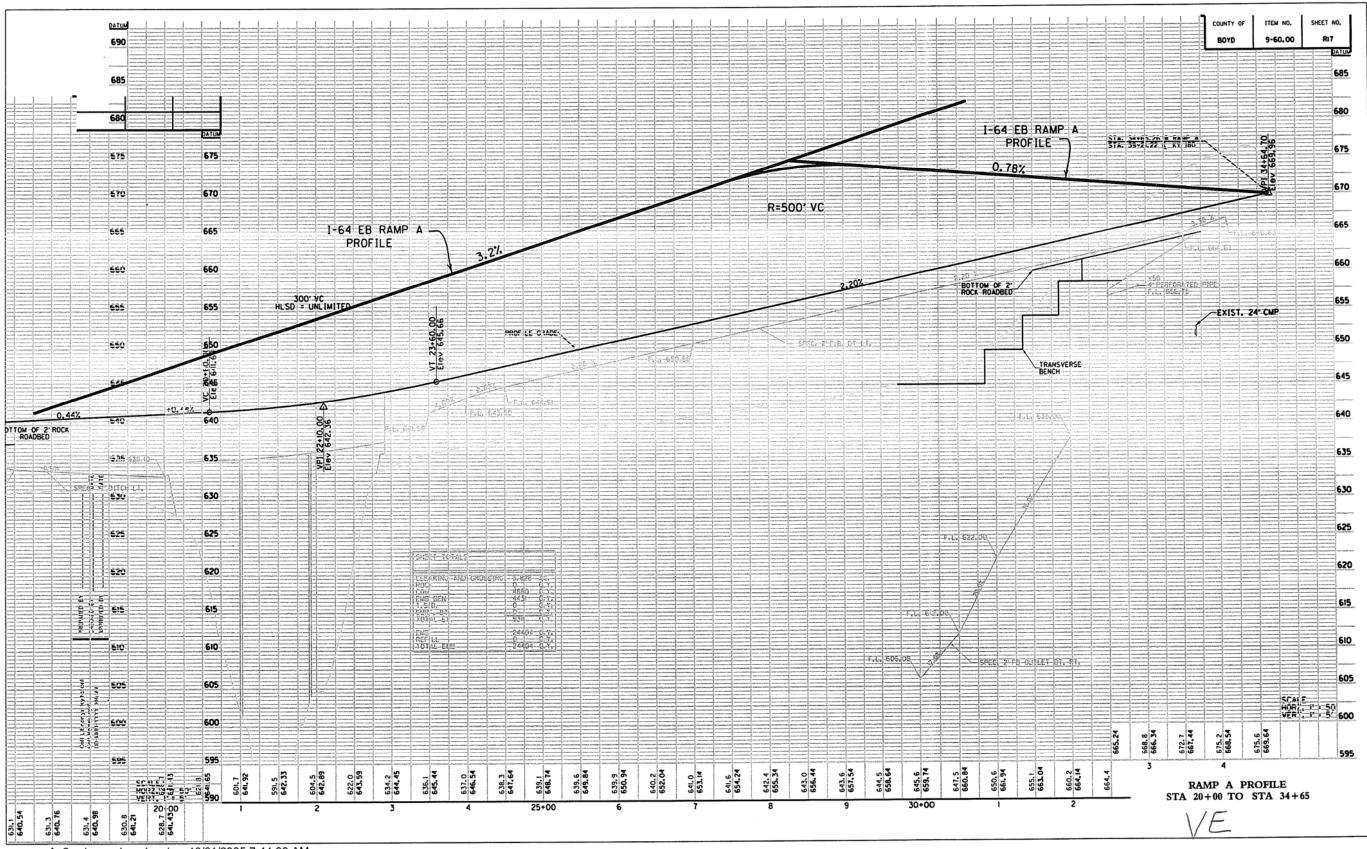
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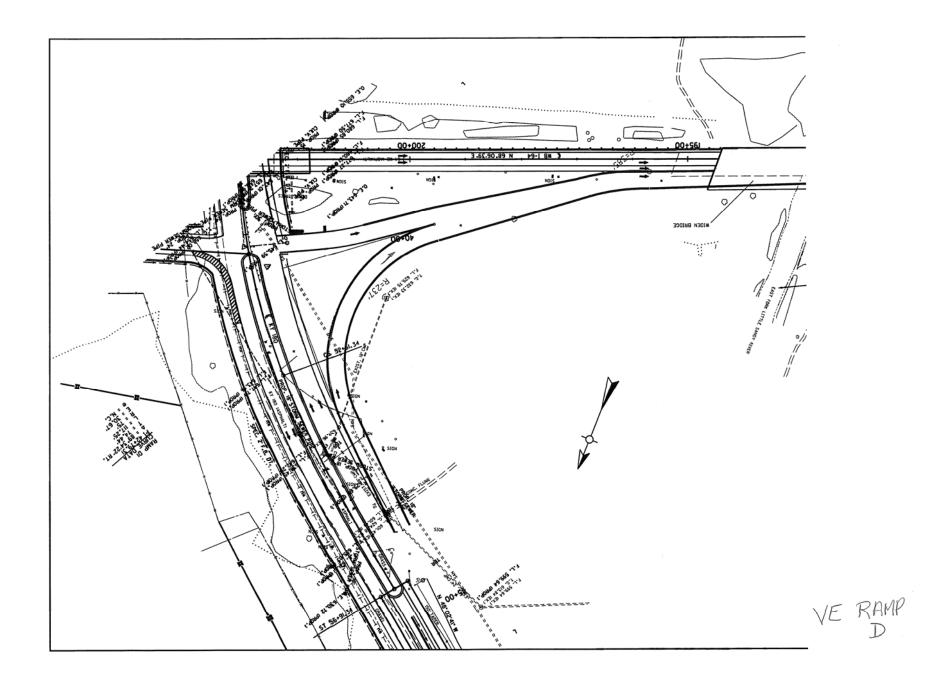


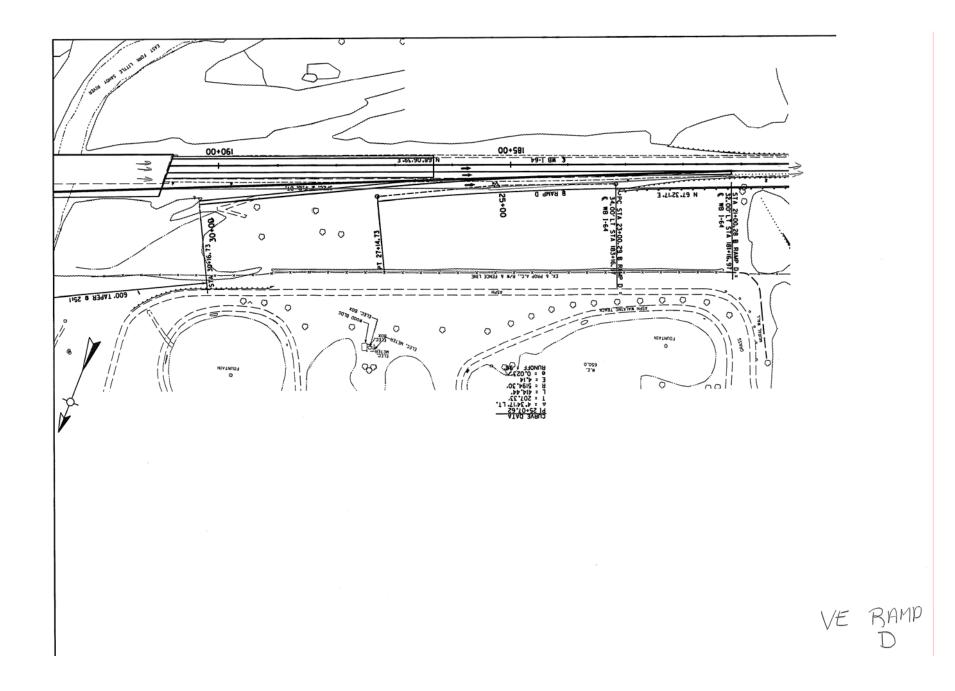


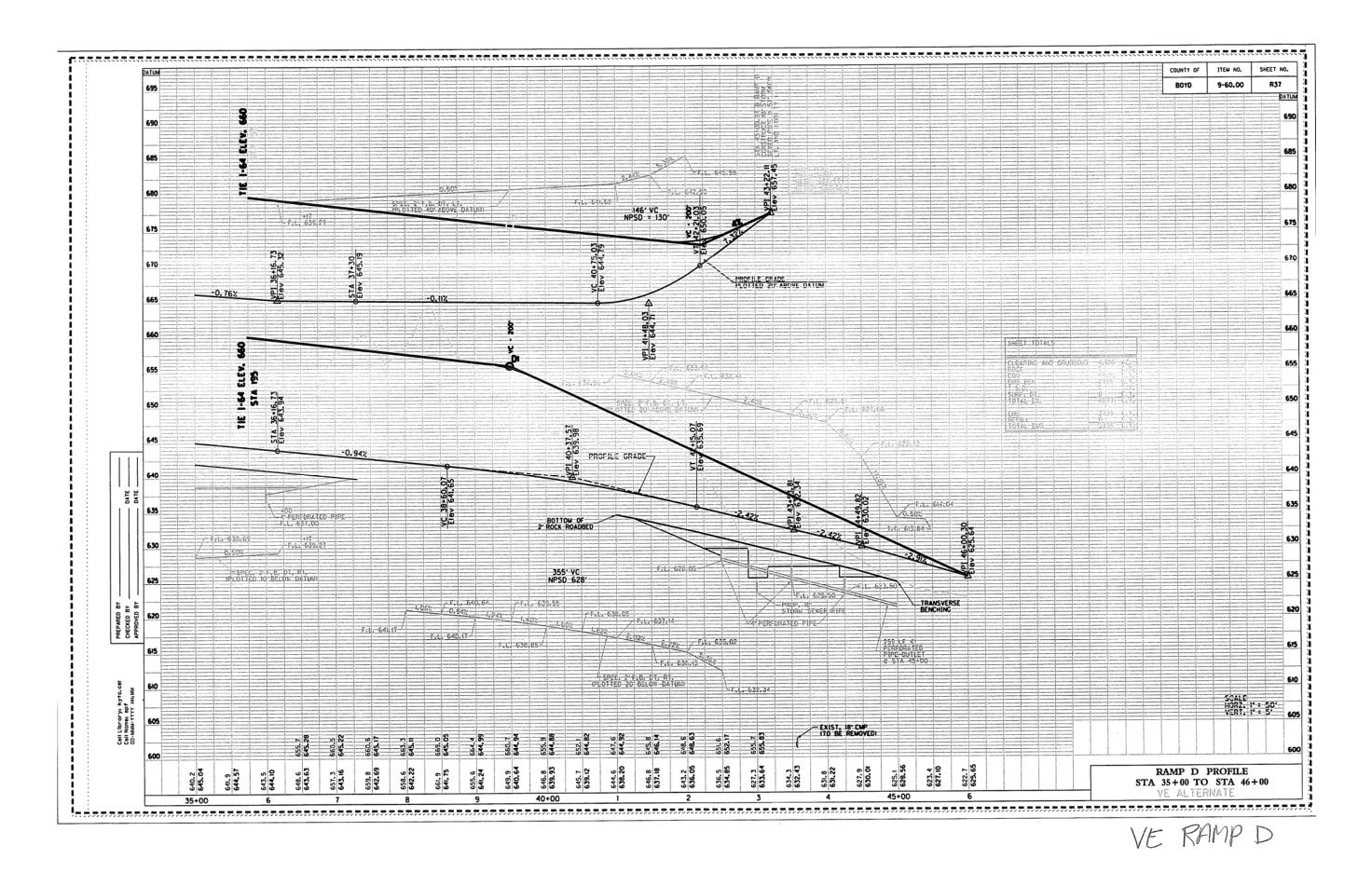




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| STRUCTURES-BRIDGES ON RAMPS A AND D VALUE ENGINEERING ALTERNATIVE NUMBER 3 COST COMPARISON SHEET | | | | | | |
|--------------------------------------------------------------------------------------------------------|-------|-----------|----------------|----------------|-----------|-------------|
| DESCRIPTION | UNITS | UNIT COST | PROP'D QTY. | PROP'D COST | V.E. QTY. | V.E. COST |
| Excavation | CY | \$9.25 | 103300 | \$955,525 | 76000 | \$703,000 |
| Pavement | SY | \$50.00 | 11000 | \$550,000 | 7700 | \$385,000 |
| Structures I-64 EB | SF | \$52.66 | 16425 | \$864,941 | 0 | \$0 |
| Structures I-64 EB | SF | \$63.19 | 0 | \$0 | 16425 | \$1,037,896 |
| Structures I-64 WB | SF | \$52.66 | 16401 | \$836,677 | 0 | \$0 |
| Structures I-64 WB | SF | \$63.19 | 0 | \$0 | 16401 | \$1,036,379 |
| Structures I-64 EB Widening Only | SF | \$100.00 | 0 | \$0 | 2916 | \$291,600 |
| Structures I-64 WB Widening Only | SF | \$100.00 | 0 | \$0 | 2920 | \$292,000 |
| Structure Ramp A | SF | \$83.00 | 9379 | \$778,457 | 0 | \$0 |
| Structure Ramp D | SF | \$86.00 | 13106 | \$1,127,116 | 0 | \$0 |
| SUBTOTAL | | | | \$5,139,715 | | \$3,745,875 |
| Engineering & Contingency | | | 10% | \$513,972 | 10% | 374,587 |
| GRAND TOTAL | | | | \$5,653,687 | | \$4,120,642 |

POSSIBLE SAVINGS: \$1,533,224

B.2. STRUCTURES-BRIDGES OVER KY 180

"As Proposed"

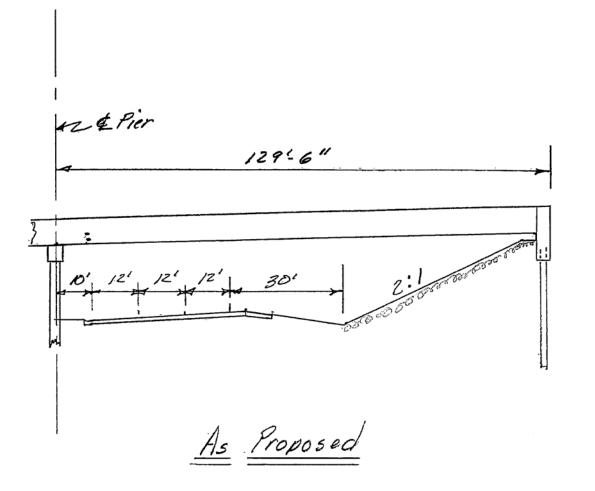
The as proposed uses two span prestressed girder bridges over KY 180 with conventional spill through abutments. The toe of the 2:1 berm slope is 30 ft. from the edge of the through-lane. This results in a 246 ft. long WB bridge and a 253.2 ft. long EB bridge. See attached sketch.

Advantages:

- · Less complexity in the design monolithic abutments
- Provides a larger visual opening
- Less impacts on arrant vehicles outside the clear zone

Disadvantages:

- Requires longer bridge spans
- Requires more maintenance on the face of the bridge berms



B.2. STRUCTURES-BRIDGES OVER KY 180

Value Engineering Alternative Number 4

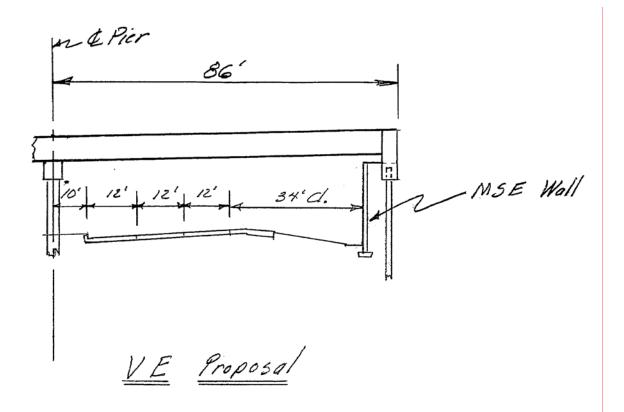
Use vertical MSE walls at the abutments. The face of the MSE wall is located 34 ft. from the edge of the through-lane. This provides a 30 ft. clear zone and 4 ft. flat area for ditch drainage and a platform for the base of the wall. This results in a 160 ft. long WB bridge and a 163 ft. long EB bridge. See attached sketch.

Advantages:

- Reduced bridge length
- · Eliminates maintenance of the Crushed Aggregate Slope Protection
- Allows the possible use of a single span bridge
- More aesthetically pleasing

Disadvantages:

• More complex design for the monolithic abutments



| STRUCTURES-BRIDGES OVER KY 180 VALUE ENGINEERING ALTERNATIVE NUMBER 4 COST COMPARISON SHEET | | | | | | | |
|---------------------------------------------------------------------------------------------------|----------------|-----------|----------------|----------------|-----------|-------------|--|
| DESCRIPTION | UNITS | UNIT COST | PROP'D QTY. | PROP'D COST | V.E. QTY. | V.E. COST | |
| BRIDGE | A^2 | \$78.14 | 22,464 | \$1,755,337 | 14,535 | \$1,135,765 | |
| MSE WALLS | A ² | \$28.60 | 0 | \$0 | 10,692 | \$305,791 | |
| CRUSHED SLOPE PROTECTION | TONS | \$19.20 | 438 | \$8,411 | 0 | \$0 | |
| SUBTOTAL | | | | \$1,763,748 | | \$1,441,556 | |
| ENGINEERING AND CONTINGENCY | | | 10% | \$176,375 | 10% | \$144,156 | |
| GRAND TOTAL | | | | 1,940,123 | | \$1,585,712 | |
| POSSIBLE SAVINGS: \$354,411 | | | | | | | |

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C. HIGHWAY LIGHTING

"As Proposed"

The lighting design as proposed for this project consists of continuous interchange lighting on the I-64 mainline throughout the interchange area. The chosen method of lighting consists of 168 light poles (71 @ 30 ft. mounting height and 97 @ 40 ft. mounting height) along with associated wiring and electrical hardware. The total estimated costs of the interchange lighting is \$977,205, excluding engineering and contingencies.

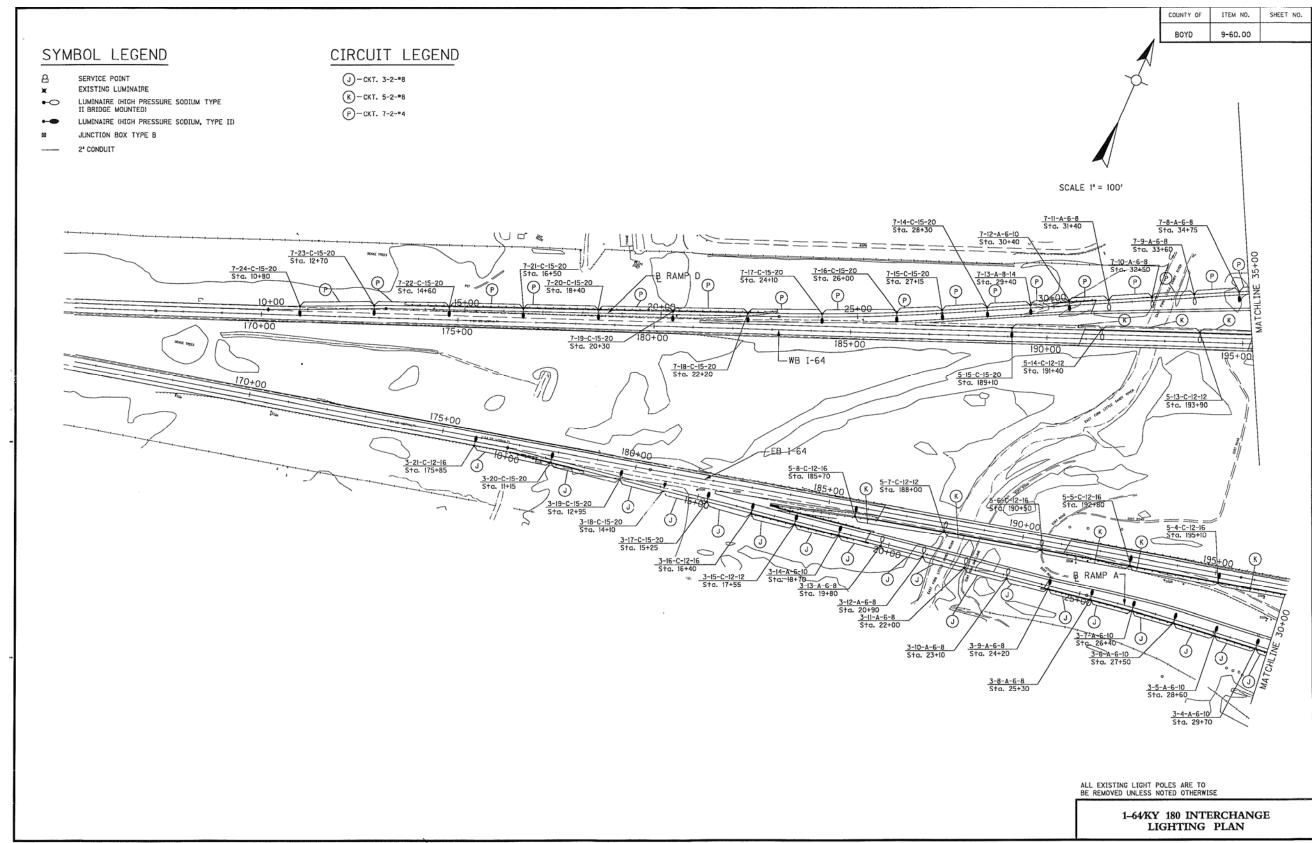
The lighting installations are as follows:

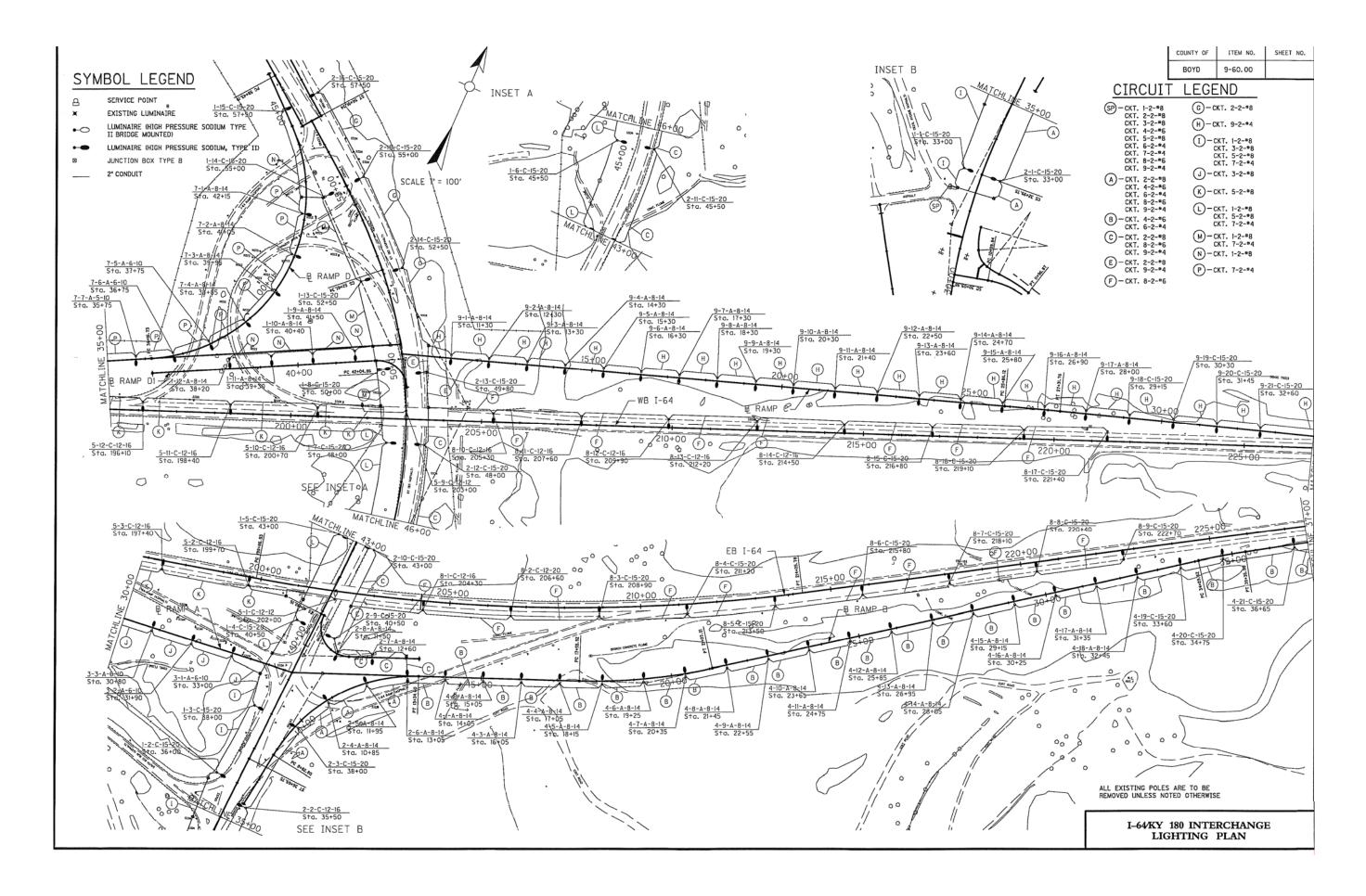
EB mainline – Sta. 185+70 to Sta. 222+70 (total of 3,700 feet) WB mainline – Sta. 189+10 to Sta. 221+40 (total of 3,230 feet) Ramp A (EB exit ramp) – Sta. 9+40 to 33+00 (total of 2,360 feet) Ramp B (EB entrance ramp) – Sta. 10+00 to 67+05 (total of 5,705 feet) Ramp C (WB exit ramp) – Sta. 36+40 to 11+30 (total of 2,510 feet) Ramp D (WB entrance ramp) – Sta. 45+00 to 10+80 (total of 3,420 feet) Ramp D1 (WB entrance ramp) – Sta.38+20 to 41+50 (total of 330 feet) KY 180 between interchange ramp terminals – Sta. 57+50 to 35+50 (2,200 feet)

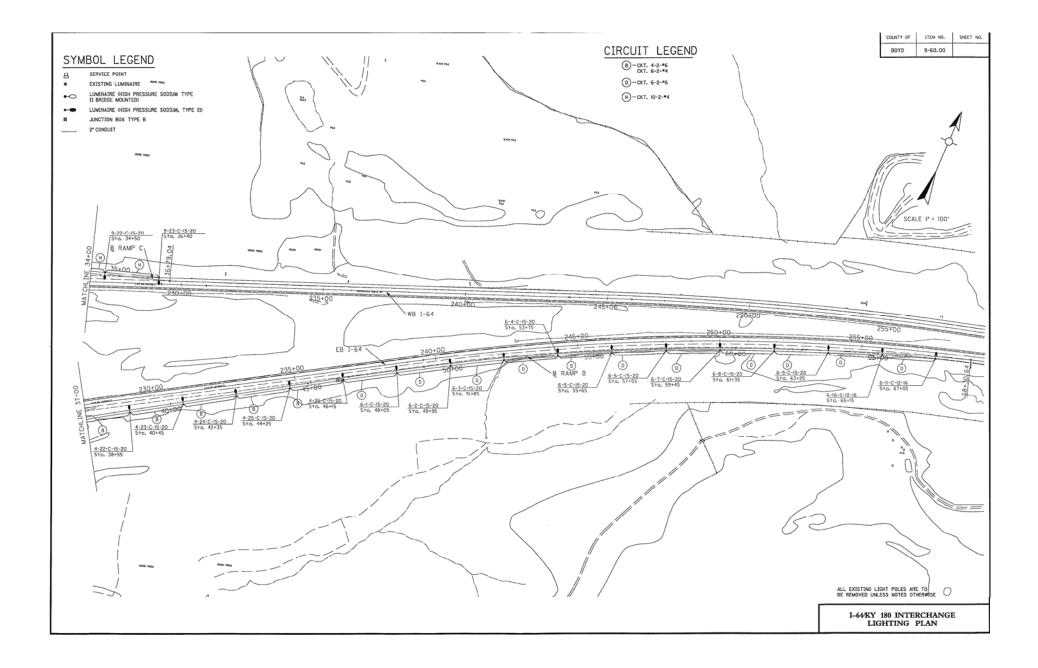
The total extent of the lighting design covers 23,465 linear feet of roadways including the two mainline roadways, four entrance and exit ramps, and the KY 180 crossroad.

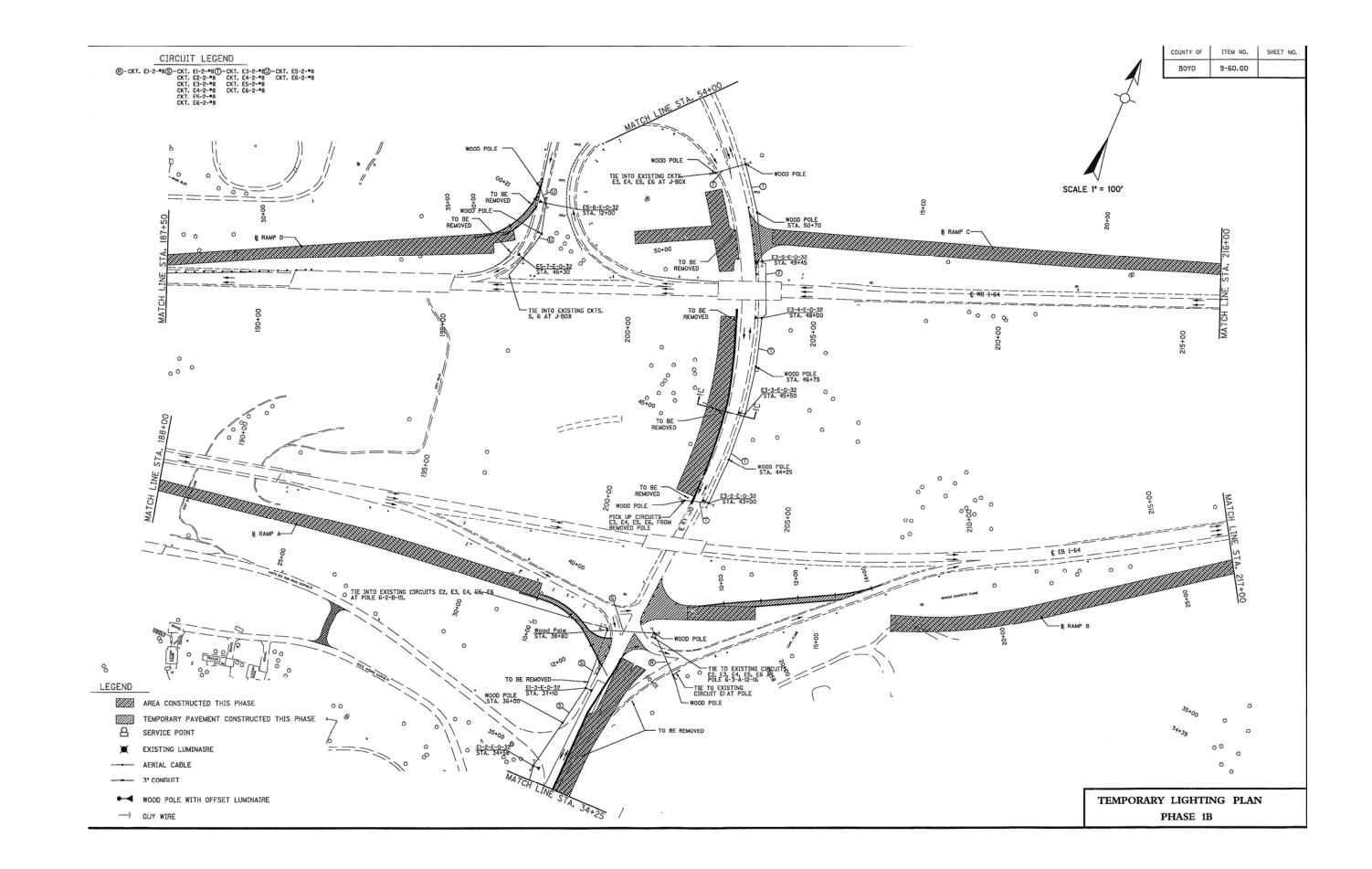
There are also plans included in the project plans for temporary lighting in MOT phases 1B, 2, 3, 4 and 5. The installations are not extensive and are designed to provide light during detour operations.

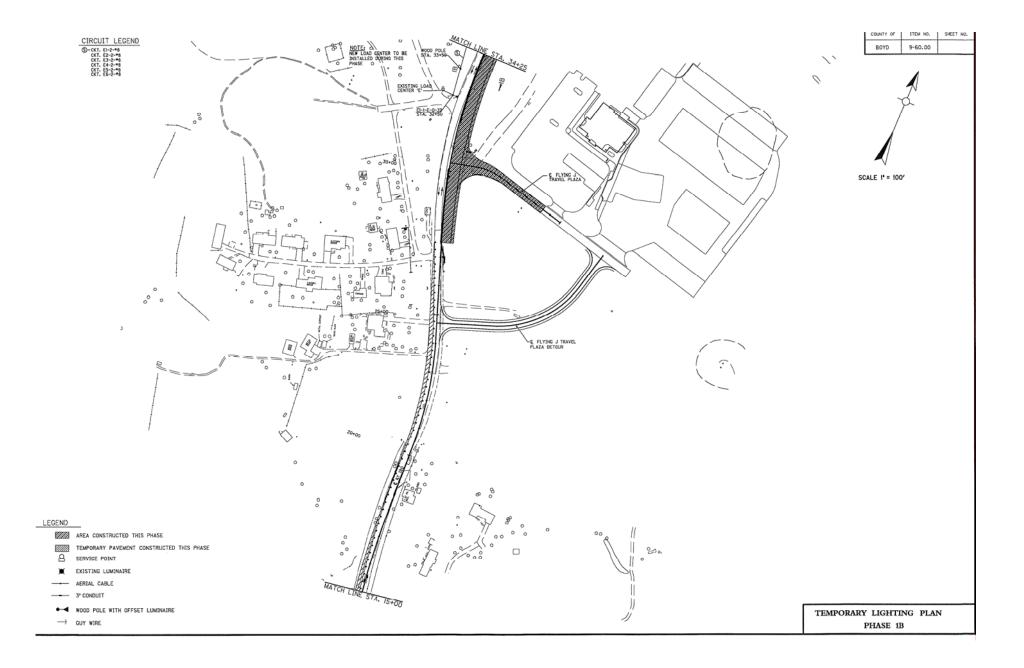
We reviewed the estimate for the temporary lighting units and could not find that the costs and prices or bid items were included for the temporary work. It must be part of the Maintenance of Traffic Lump Sum bid item, or will be added later. No specifications were provided with materials reviewed by the Value Engineering team.

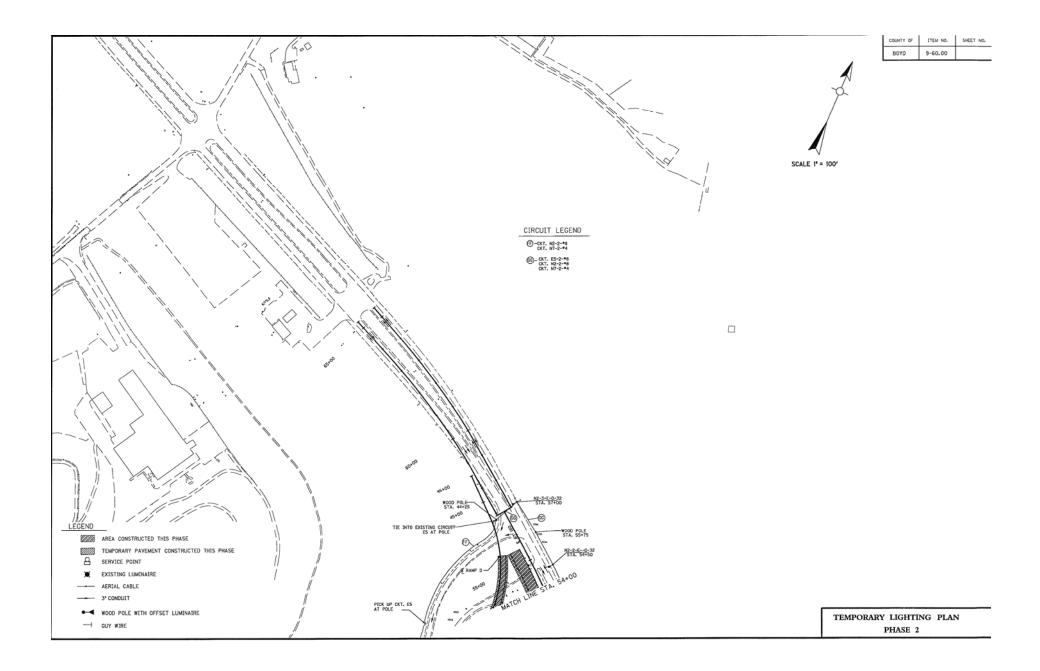


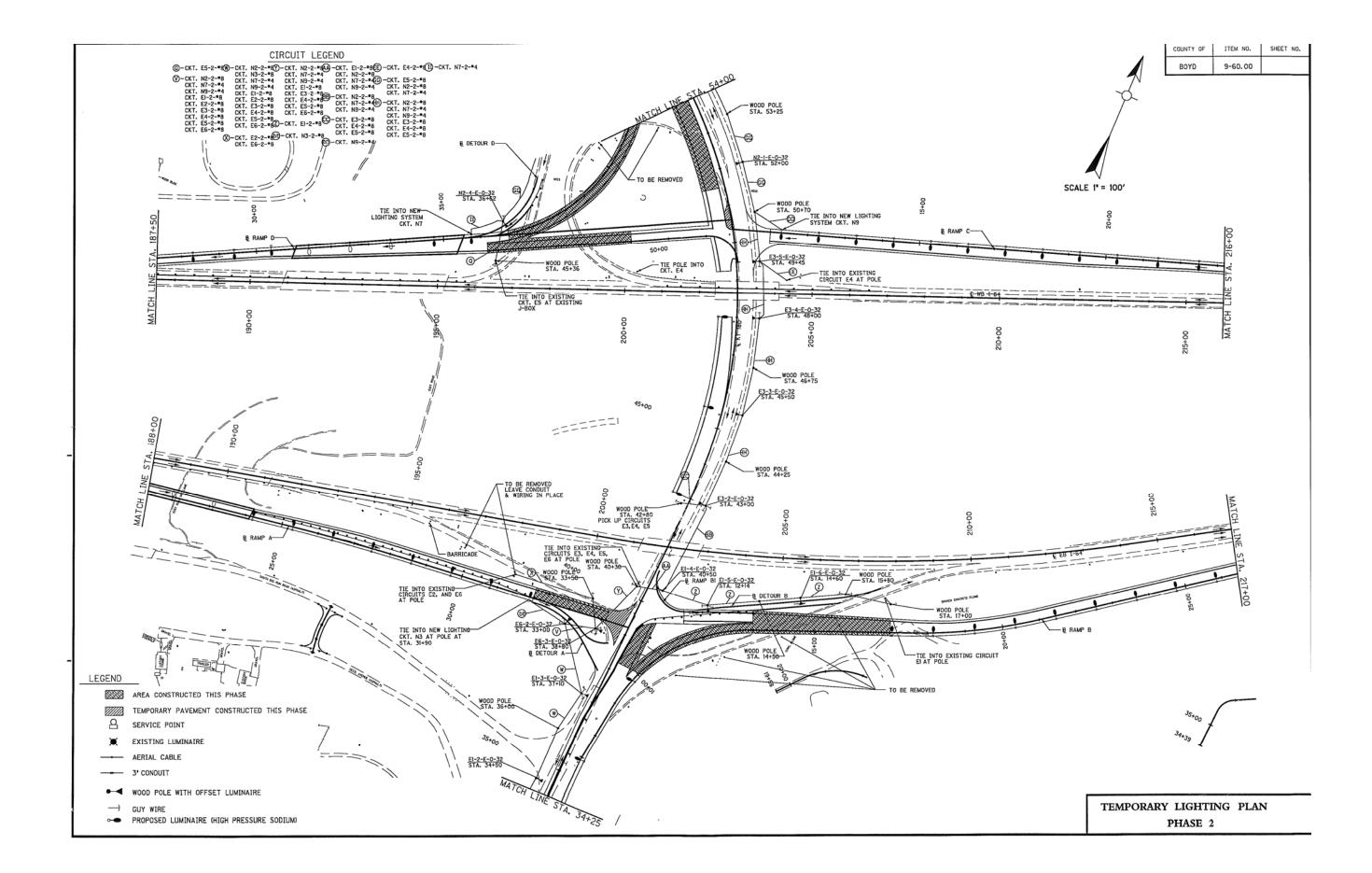


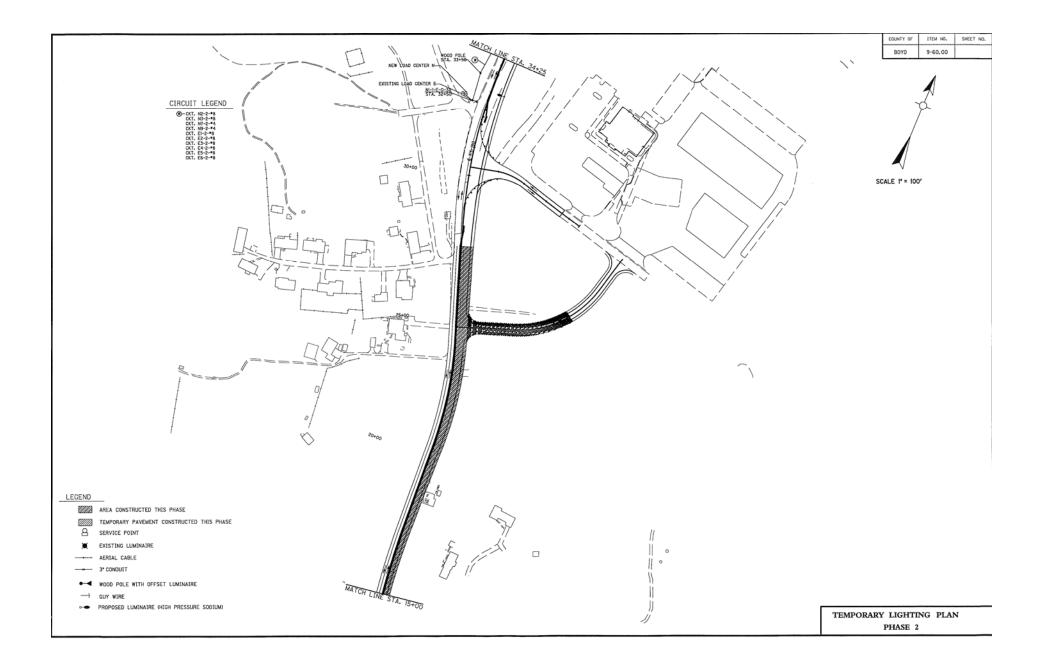


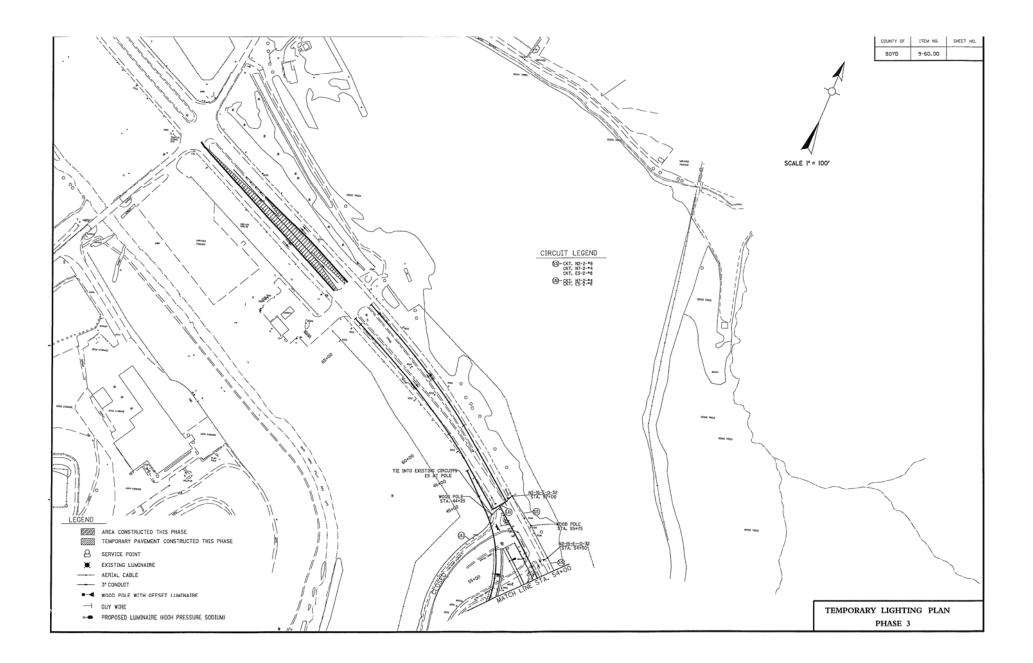


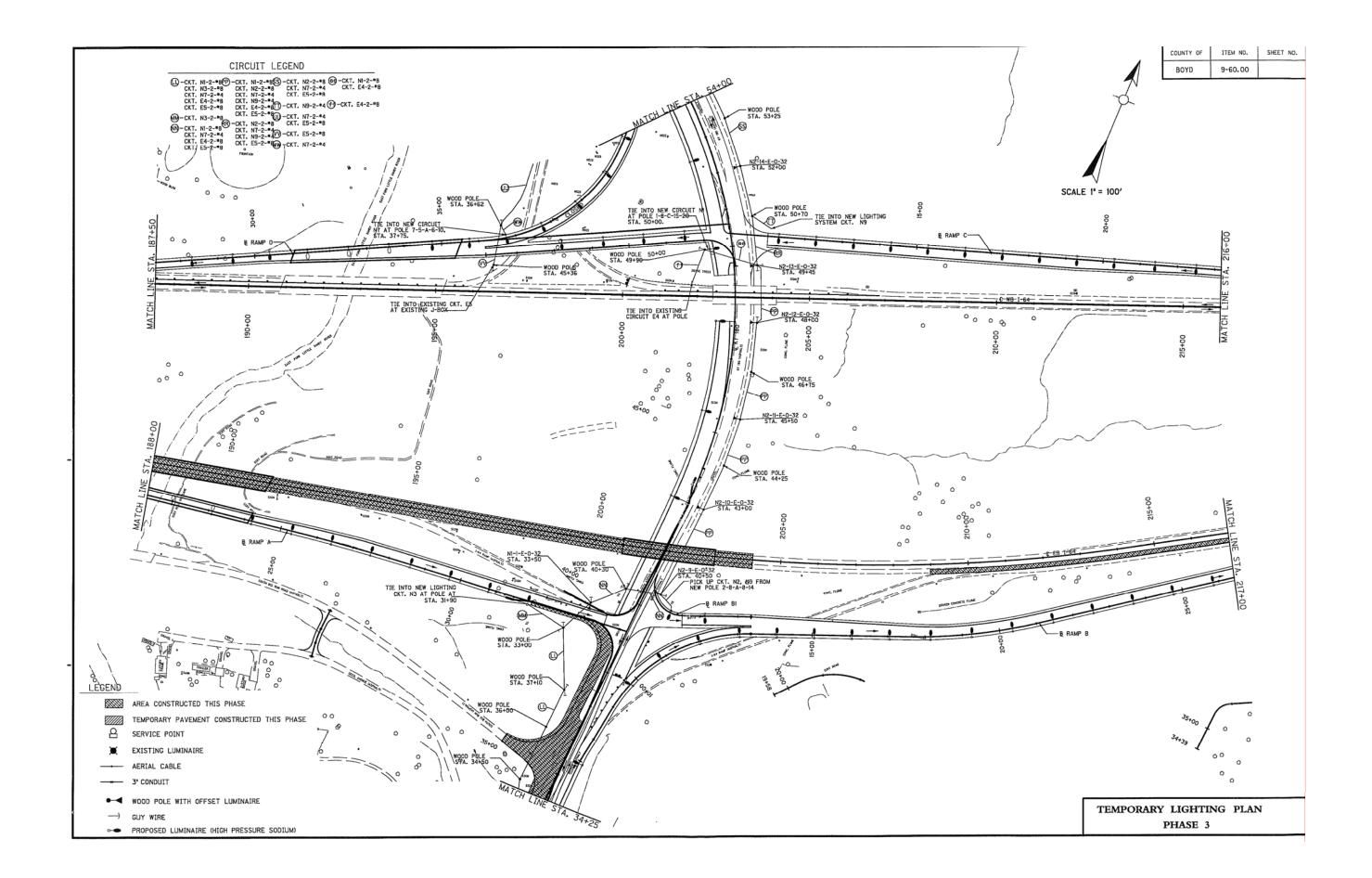


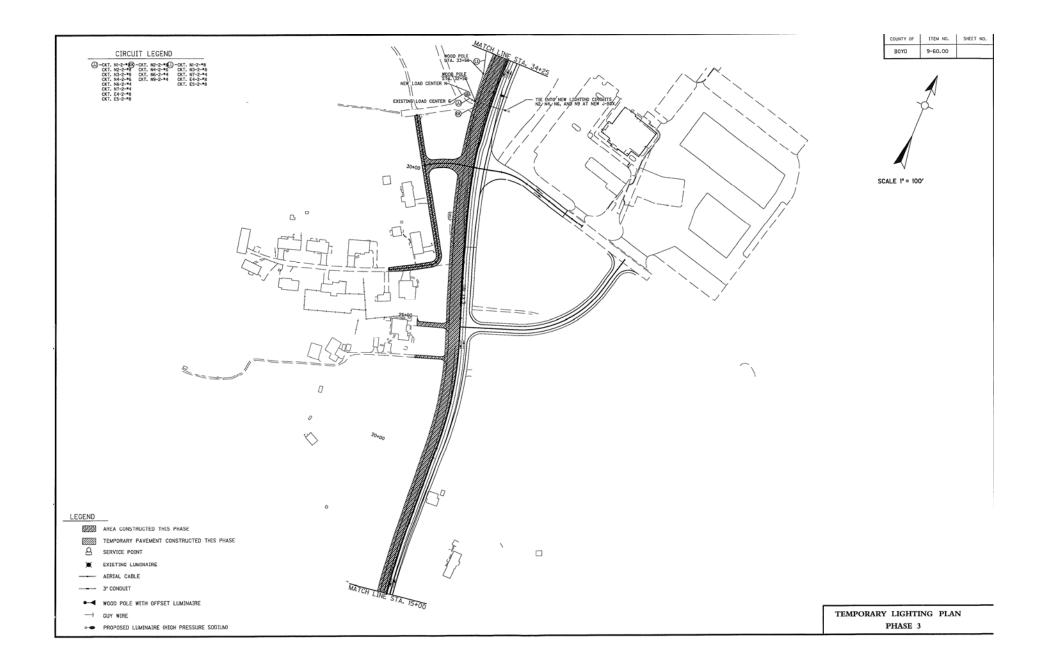


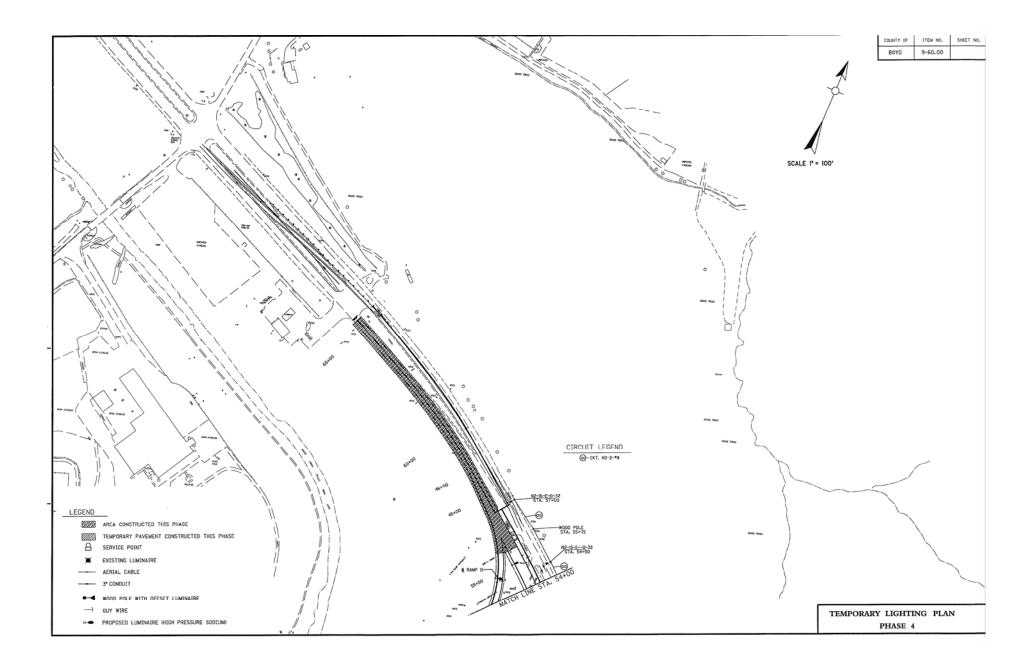


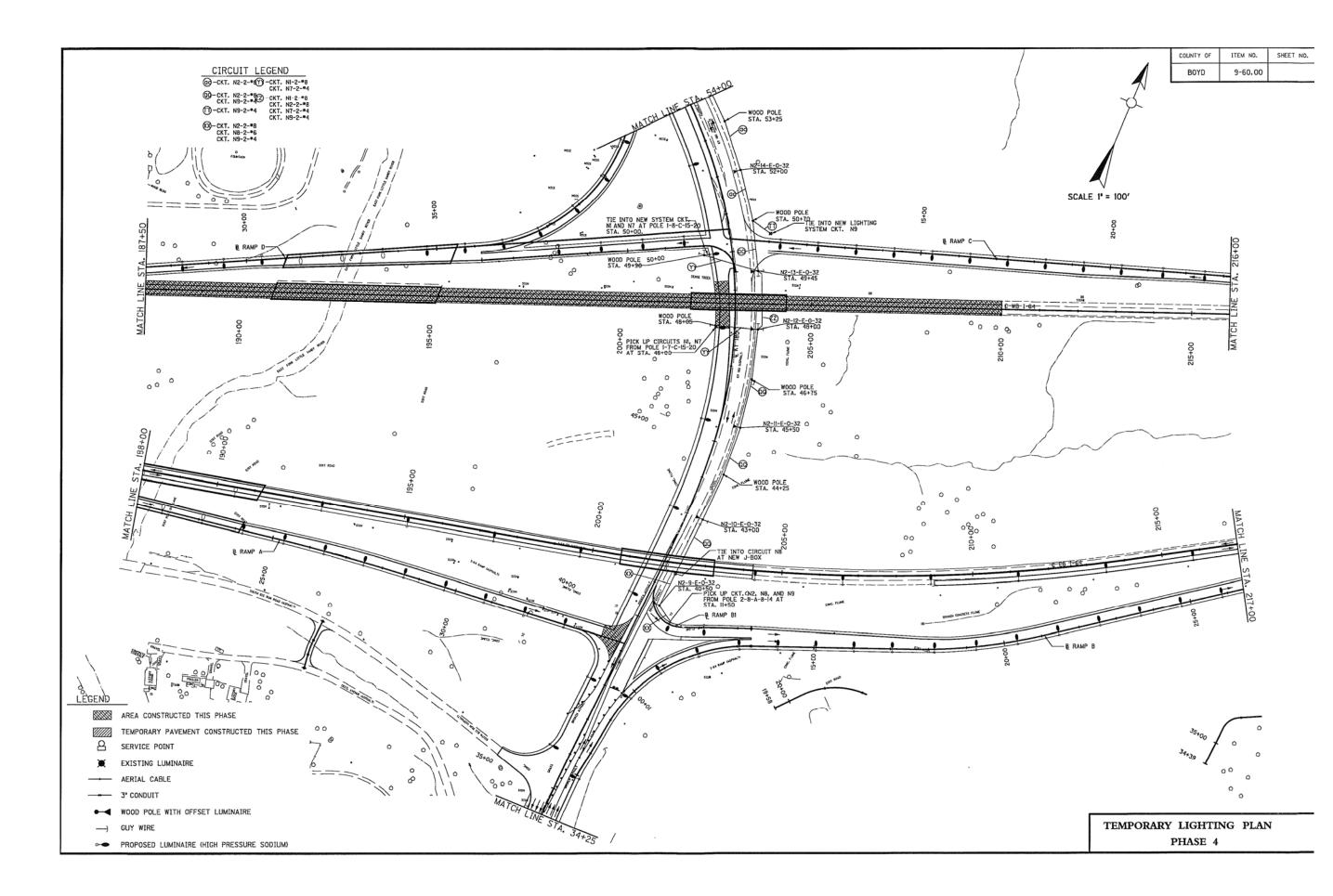


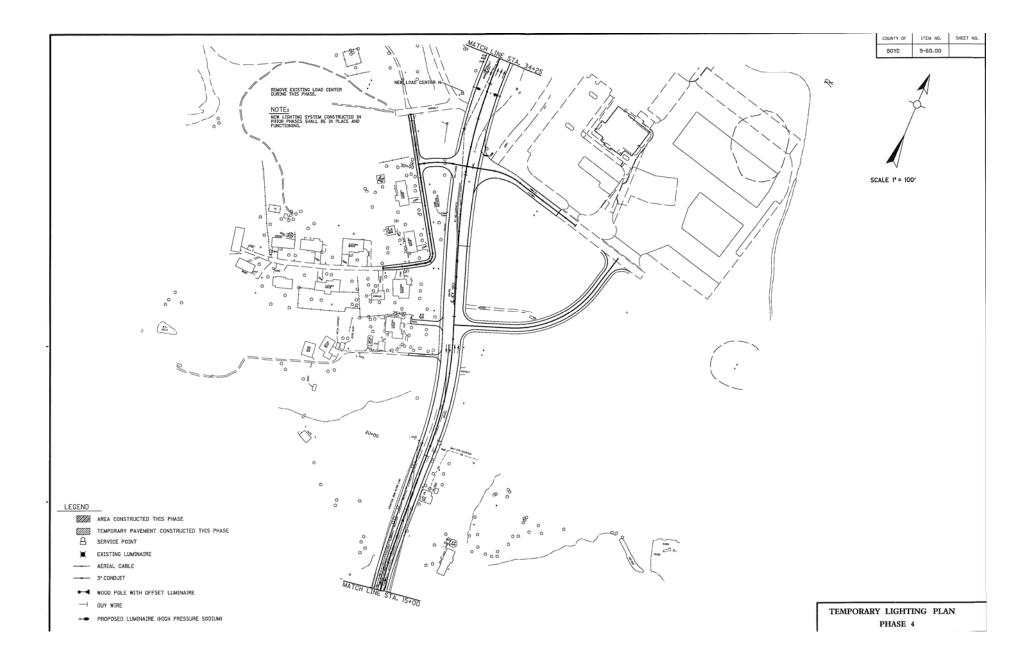


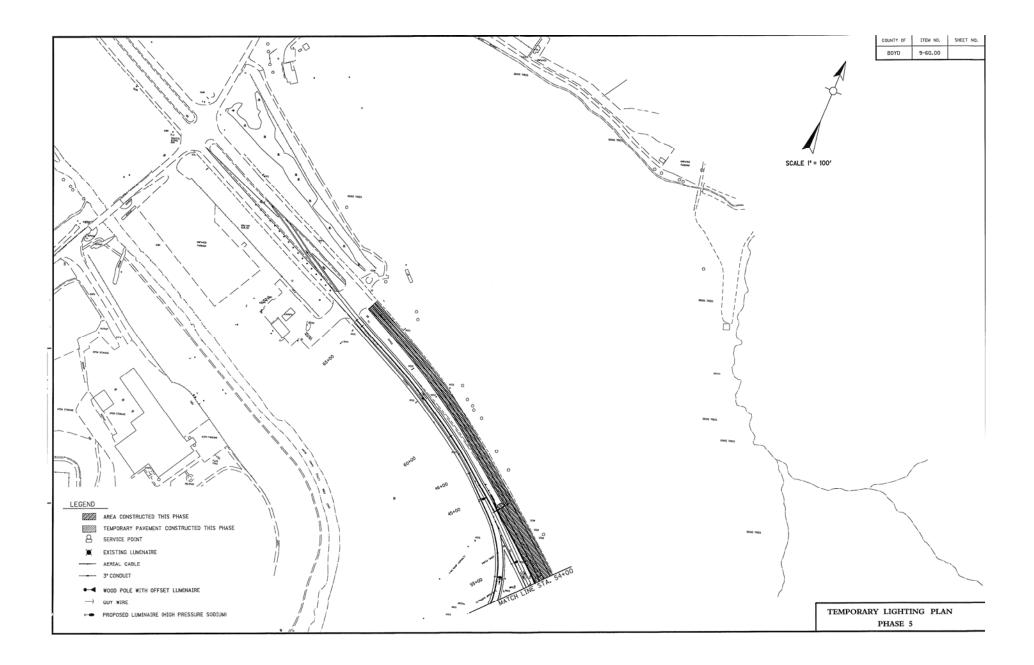


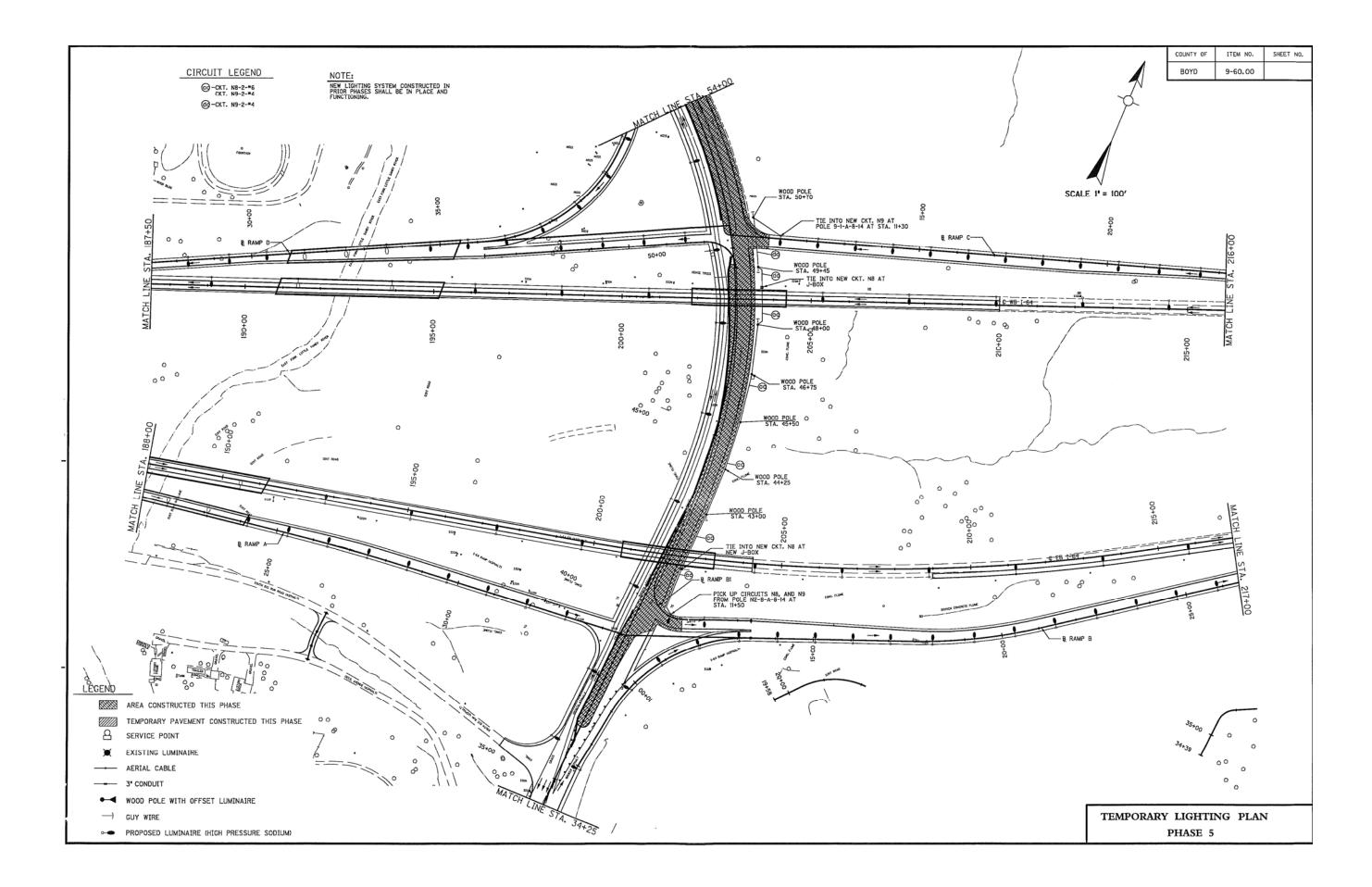












C. HIGHWAY LIGHTING

Value Engineering Alternative Number 5

Change the permanent lighting design to 100 ft. and 120 ft. high mast lighting. There is no change proposed to the temporary lighting plan, except where the designer intends that the permanent lighting be installed early to provide lighting during maintenance of traffic operations.

We are unsure whether the designer intended that the permanent lighting units be installed during progress of the MOT phases. If so, we believe this is impractical and not typical of electrical subcontractor operations. Generally, they expect to perform the work in essentially one visit to the project – move in – complete the required work – move out on completion. We believe that additional phasing of the lighting units beyond the small quantities of temporary wood pole mounted lights would cost more than estimated in the current estimate.

The huge extent of this interchange footprint pointed the Value Engineering team towards investigating the feasibility and economics of high mast tower lighting for this interchange. The length of the interchange along the mainline is approximately 9,800 feet and its width is about 2,200 ft. along the KY 180 crossroad. This project needs to light a large portion of approximately 490 acres.

The Value Engineering team consulted with Mr. Ted Swansegar of the KYTC Traffic Division, Lighting Branch, regarding this project and consulted with Mr. Bill Helphinstine, Project Manager, H.W. Lochner, the lead project designer. Mr. Swansegar indicated that this project would be very appropriate application of tower lighting and that KYTC has no prohibition or current policy which dissuades the designer from using tower lighting in appropriate situations.

Mr. Helphinstine had originally proposed tower lighting as the recommended method of lighting for this project and had been instructed to use the lower level luminaire units for the project. He was not given additional information regarding the reasoning behind this decision and preceded with the current lighting design of 30 ft. and 40 ft. mounting heights.

In the initial consultation with Mr. Swansegar, he indicated that use of tower high mast lighting units was preferred in areas where the shorter luminaire units could be hit by straying vehicles. He said that in the design of high mast tower lighting locations, particular attention needed to be paid to placing the towers behind guardrails and at other protected locations.

The Value Engineering team received assistance from KYTC staff in preparing this recommendation, and is most grateful for their assistance.

1 VE insert

HIGHWAY LIGHTING VALUE ENGINEERING ALTERNATIVE NUMBER 5 COST COMPARISON SHEET

| DESCRIPTION | UNITS | UNIT COST | PROP'D QTY. | PROP'D COST | V.E. QTY. | V.E. COST |
|--------------------------------|-------|-----------|----------------|----------------|-----------|-------------|
| Poles and Bases | EA | \$31,000 | 168 | \$372,665 | 17 | \$527,000 |
| Luminaires | EA | \$650 | 168 | \$94,000 | 93 | \$60,450 |
| Control Equipment | EA | \$7,000 | 1 | \$8,500 | 1 | \$7,000 |
| Conduit | LF | \$25.00 | 24638 | \$492,760 | 2580 | \$64,500 |
| Marker | EA | \$100 | 0 | \$0 | 18 | \$16,800 |
| Junction Box | EA | \$800 | 20 | \$9,937 | 21 | \$159,936 |
| Cable | LF | VARIOUS | 142449 | \$129,704 | 43,920 | \$31,000 |
| Other Items | LS | VARIOUS | | \$48,743 | 1 | \$101,800 |
| Trench and Backfill | LF | \$4.00 | 24638 | \$98,552 | 25450 | \$970,286 |
| SUBTOTAL | | | | \$1,254,861 | | \$970,286 |
| Engineering and Contingency | | | 10% | \$125,486 | 10% | \$97,029 |
| GRAND TOTAL | | | | \$1,380,347 | | \$1,067,314 |

| Item | Description | Qty | Unit | Unit Price | Total | Adj. UP | | |
|------|------------------------------------|-------|------|------------|---------------|-----------|--------------------|----|
| | Interchange Lighting | | | | | | | |
| 4700 | POLE 30' MTG HT | 71 | EA | 1,053.68 | 74,811.28 | 1,100.00 | 78,100.00 | |
| 4701 | POLE 40' MTG HT | 97 | EA | 2,500.00 | 242,500.00 | 1,500.00 | 145,500.00 | |
| 4721 | BRACKET 6' | 24 | EA | 150.00 | | 150.00 | 3,600.00 | ** |
| 4722 | BRACKET 8' | 19 | EA | 175.00 | | 175.00 | 3,325.00 | ** |
| 4723 | BRACKET 10' | 48 | EA | 200.00 | | 200.00 | 9,600.00 | ** |
| 4724 | BRACKET 12' | 23 | EA | 225.00 | | 225.00 | 5,175.00 | ** |
| 4725 | BRACKET 15' | 54 | EA | 250.00 | | 250.00 | 13,500.00 | ** |
| 4740 | POLE BASE | 168 | EA | 587.29 | 98,664.72 | 587.29 | 98,664.72 | |
| 4750 | TRANSFORMER BASE | 168 | EA | 250.00 | 42,000.00 | 300.00 | 50,400.00 | |
| 4760 | POLE w/SECONDARY CONTROL EQUIPMENT | 1 | EA | 8,500.00 | 8,500.00 | 8,700.00 | 8,700.00 | |
| 4770 | HPS LUMINAIRE | 168 | EA | 500.00 | 84,000.00 | 350.00 | 58,800.00 | |
| 4780 | FUSED CONNECTOR KIT | 336 | EA | 50.12 | 16,840.32 | 55.00 | 18,480.00 | |
| 4797 | CONDUIT - 3 IN | 24638 | LF | 7.60 | 187,248.80 | 20.00 | 492,760.00 | |
| 4811 | JUNCTION BOX TY B | 20 | EA | 496.86 | 9,937.20 | 500.00 | 10,000.00 | |
| 4820 | TRENCHING AND BACKFILLING | 24638 | LF | 3.99 | 98,305.62 | 4.00 | 98,552.00 | |
| 4832 | WIRE- No. 12 | 13440 | LF | 0.50 | | 0.50 | 6,720.00 | ** |
| 4833 | WIRE - No. 8 | 12491 | LF | 0.85 | 10,617.35 | 0.60 | 7,494.60 | |
| 4834 | WIRE - No. 6 | 16737 | LF | 1.12 | 18,745.44 | 0.75 | 12,552.75 | |
| 4835 | WIRE - No. 4 | 62255 | LF | 0.50 | 31,127.50 | 0.90 | 56,029.50 | |
| 4836 | WIRE - No. 2 | 37526 | LF | 1.25 | 46,907.50 | 1.25 | 46,907.50 | |
| 4940 | REMOVE LIGHTING | 1 | LS | 7,000.00 | 7,000.00 | 30,000.00 | 30,000.00 | |
| | SUB-TOTAL LIGHTING | | | | \$ 977,205.73 | | \$ 1,254,861.07 | |
| | | | | | | | \$ 277,655.34 | |

** Items apparently missing from original estimate required for completion of lighting work. (Prices furnished by KyTC Traffic Div.)

6,570 Annual Power Cost @ \$0.06 /kWHr (As Proposed) 20,367 Annual Power Cost @ \$0.06 /kWHr (VE Alternative) (13,797) Increase in Power Cost Annually

| Item Description | Qty Unit | Unit Price | Total |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------|---------------------------------------------|--------------------------------------------------|
| Item Description Interchange Lighting "VE Proposal" 4714 POLE 120 FT MTG HT HIGH MAST 4742 POLE BASE-HIGH MAST 4761 LIGHTING CONTROL EQUIPMENT 4773 HPS LUMINAIRE HIGH MAST 4798 CONDUIT 3 1/2 IN | Qty Unit 17 EA 17 EA 1 EA 93 EA 2580 LF | 26,000.00 5,000.00 7,000.00 650.00 | 442,000.00 85,000.00 7,000.00 60,450.00 |
| 4800 MARKER 20392ES835 JUNCTION BOX TY B | 2580 LF 18 EA 21 EA | 25.00 100.00 800.00 | 64,500.00 1,800.00 16,800.00 |
| 4820 TRENCHING AND BACKFILLING 4860 CABLE-NO. 8/3C DUCTED 4861 CABLE-NO. 6/3C DUCTED | 25450 LF 400 LF 2320 LF | 4.00 2.00 2.65 | 101,800.00 800.00 6,148.00 |
| 4862 CABLE-NO. 4/3C DUCTED 4863 CABLE-NO. 2/3C DUCTED 4873 POLE 45' WOODEN 4940 REMOVE LIGHTING | 15750 LF 25450 LF 1 EA 1 LS | 3.25 4.00 1,000.00 30,000.00 | 51,187.50 101,800.00 1,000.00 30,000.00 |

SUB-TOTAL LIGHTING

970,285.50

D. DESIGN COMMENTS

Consider extending the South Big Run frontage road farther to the south to utilize the signalized intersection at the entrance to the Flying J truck stop.

Consider completing the entrance to the Flying J truck stop in Phase I and eliminating the need for the detour into the Flying J from Phase II.

Check the unit bid price for roadway excavation. The adjacent project on I-64 was recently bid at \$11.12 C.Y.

Check the width of the double left turn lane to Ramp B to ensure large truck off-tracking is accommodated.

Consider using the stockpiled barrier wall located 4000 ft. south of the interchange in this project.

VIII. SUMMARY OF RECOMMENDATIONS

It is the recommendation of the Value Engineering Team that the following Value Engineering Alternatives be carried into the Project Development process for further development.

Recommendation Number 1: GRADING-KY 180 PROFILE GRADES

The Value Engineering Team recommends that *Value Engineering Alternative Number 1* be implemented. This alternative would modify the profile grade of KY 180 from station 15+00 to station 40+00.

If this recommendation can be implemented, there is a possible savings of **\$268,147**.

Recommendation Number 2: STRUCTURES-RAMPS A AND D

The Value Engineering Team recommends that the *Value Engineering Alternative Number 3* be implemented. This alternative would modify the alignment of Ramps A and D into parallel ramps and combine the ramp bridges with the EB and WB I-64 bridges over the Little Sandy River into single structures.

If this recommendation can be implemented, there is a possible savings of \$1,533,224.

Recommendation Number 3: STRUCTURES-BRIDGES OVER KY 180

The Value Engineering Team recommends that the *Value Engineering Alternative Number 4* be implemented. This alternative would use vertical abutments with MSE walls on both the EB and WB I-64/KY 180 structures

If this recommendation can be implemented, there is a possible savings of **\$354,411**.

Recommendation Number 4: HIGHWAY LIGHTING

The Value Engineering Team recommends that the *Value Engineering Alternative Number 5* be implemented. This alternative would utilize seventeen (17) 120 ft. high mast lights in lieu of the one hundred and sixty eight (168) 30 ft. and 40 ft. cobra head lights.

If this recommendation can be implemented, there is a possible savings of **\$313,033**.

RECONSTRUCTION OF I-64/KY 180 INTERCHANGE VALUE ENGINEERING STUDY PRESENTATION October 17-21, 2005

| NAME | AFFILIATION | PHONE |
|-------------------------------|-----------------------------|--------------|
| Robert Semones | KYTC, Value Engineering | 502/564-3280 |
| Siamak Shafaghi | KYTC, Design/VE | 502/564-3280 |
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