

**SPECIAL NOTE FOR POLYMER MODIFIED PARTIAL DEPTH PATCHING**

**DESCRIPTION**

This work consists of patching transverse and longitudinal random cracks, centerline joints, contraction joints, longitudinal and transverse expansion joints, holes from pavement markers, or spalled areas in Portland cement concrete pavement.

**APPLICATIONS**

The installed product shall be a hot applied, flexible mastic sealant made from highly polymer-modified synthetic resins and high quality aggregate. The installed product shall provide a load-transferring repair that has superior tensile strength and flexibility to accommodate joint and crack movement associated with thermal expansion and contraction, and vibratory movements. The patch must have exceptional resistance to water intrusion and to a broad range of salts, bases, and organic materials.

**MATERIAL SPECIFICATIONS**

<u>PROPERTY</u>	<u>METHOD</u>	<u>REQUIREMENT</u>
Color		Gray
Tensile Strain		29%
Cone Penetration Flow	ASTM D5329	7% Maximum
Aggregate Settlement		3 mm Maximum
Flexibility, lab std. condition	ASTM D3111	No cracking or loss of aggregate adhesion
Impact Testing	ASTM D3111	No cracking, chipping, or separation @ 6ft-lb
Resilience		50% Minimum
Min. Application Temp.		300°F
Max. Heating Temp.		400°F
Specific Gravity	ASTM D5329	1.8 -2.1

**SITE PREPARATION**

The area to be replaced shall be removed by saw cutting, jackhammering, or milling to the specified width and depth. The repair surfaces will be cleaned and dried with a hot air lance. The recessed area and vertical walls will be treated with a primer agent to promote adhesion and prevent moisture intrusion (for concrete applications only).

**INSTALLATION**

Installation of the material shall be by factory trained and certified installation professionals and done according to the manufacturer’s recommendations. Installers are to certify that material has not exceeded manufacturer’s assigned expiration date or shelf life.

Heat the material in a thermostatically controlled purpose built mixer, having a horizontal agitator that ensures complete mixing. Once the material has reached the manufacturer’s

recommended temperature, the molten material will be introduced into the prepared repair area, sealing the bottom of the repair from water intrusion.

If the depth of the repair exceeds 1 inch, the remainder of the repair process will consist of layering coarse hot angular aggregate (cleaned and dried) at a rate of 25%-35% by volume with the molten material until within  $\frac{3}{4}$ " of the top of the repair. The bulking aggregate must be worked into the patch completely.

**NO DRY LAYERS OF BULKING AGGREGATE WILL BE ALLOWED.**

The final  $\frac{3}{4}$ " of the repair will be material for optimum flexibility of the repair. Once this top layer has been screeded to a level grade, apply a high polish stone value (PSV) aggregate to the top of the repair to ensure proper skid resistance.

All removed materials and residual repair materials will be recovered and disposed of away from the site at the Contractor's expense.

### **DIAMOND GRINDING**

If diamond grinding will be required after placing the polymer modified partial depth patch:

1. Repair spalls a minimum of 24 hours before diamond grinding.
2. Assess the size and frequency of repairs to be made. For large spalls where it is possible for more than 1 grinder wheel to be simultaneously on the patched area, fortify the final layer of material. To fortify the top layer add 20-30% structural aggregate to the mastic compound. It is acceptable to leave the top slightly rough since the Diamond Grinding will smooth the surface.
  - a. If the structural aggregate has evidence of moisture, heat and dry the aggregate to 300°F (149°C) in a vented barrel mixer before application. The structural aggregate can be applied after the aggregate has been heated or when the aggregate is at ambient temperature. If Contractor chooses to increase the structural aggregate volume, heating the aggregate prior to application may be necessary to adequately coat the aggregate, eliminate trapped air, and ensure adhesion. Use manufactured suggested aggregate or other aggregate approved by the Engineer.
3. Make sure the final layer of partial depth patching material is covered with surfacing aggregate as specified by the manufacturer.
4. Reduce weight and time grinding.
  - a. Assure that all or most of the wheels on the grinder are on solid pavement when grinding to minimize the load on the patch when grinding.
  - b. When grinding large repairs, float the grinding head to remove the downward load. Have the head or wheels skim the surface of the material to level and smooth the surface without sinking into the material and creating excessive fins.

5. Grind over partial depth repairs during the coolest temperatures possible. Minimize high-ambient temperatures.
6. Keep the grinding head as cool as possible.

**MEASUREMENT**

The Department will measure the quantity of PARTIAL DEPTH PATCHING-POLYMER MOD in cubic feet, from field measurements or from the metered quantity from the mixer, as determined by the Engineer.

**PAYMENT**

The Department will make payment for the completed and accepted quantities under the following:

<u>Code</u>	<u>Pay Item</u>	<u>Pay Unit</u>
24997EC	Partial Depth Patching-Polymer Mod	Cubic Foot

The Department will consider payment as full compensation for all work required in this special note.

Acceptable products to meet this specification are Fibrecrete G and Crafcro Techcrete (R or TBR). Other products that fully meet this specification will also be accepted if approved by the Engineer.